

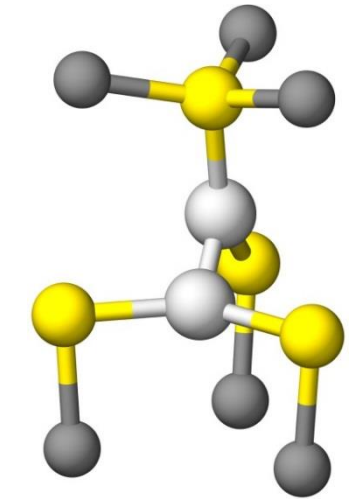
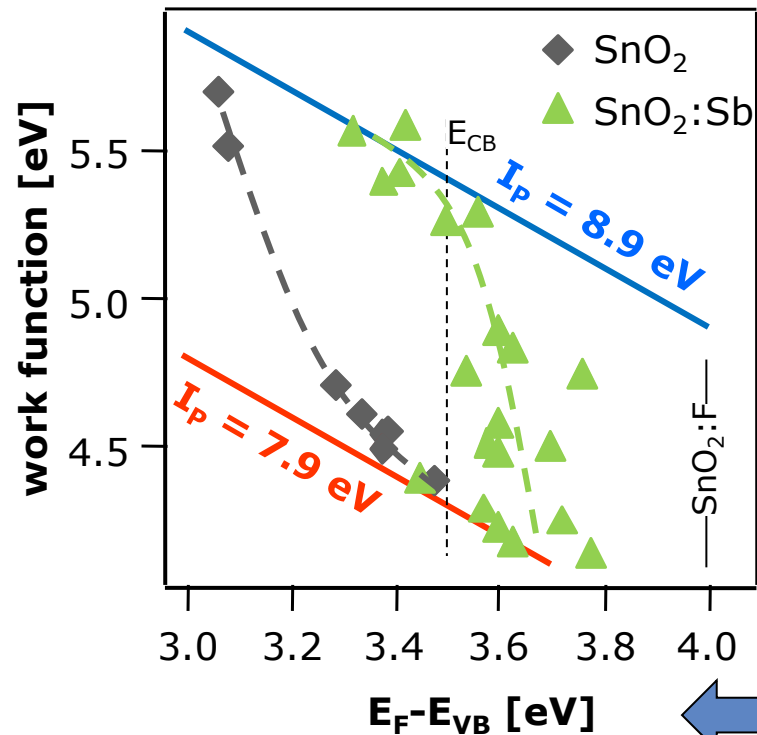
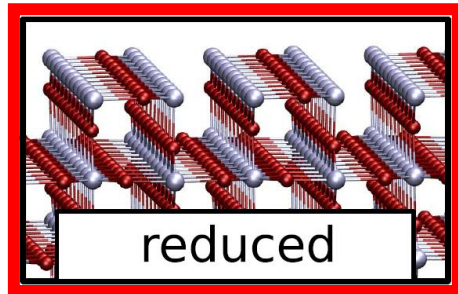
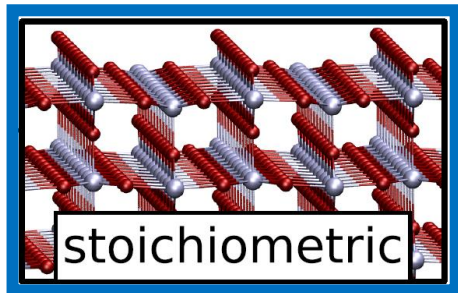
# Do TCOs contribute to electrical fatigue of organic LEDs



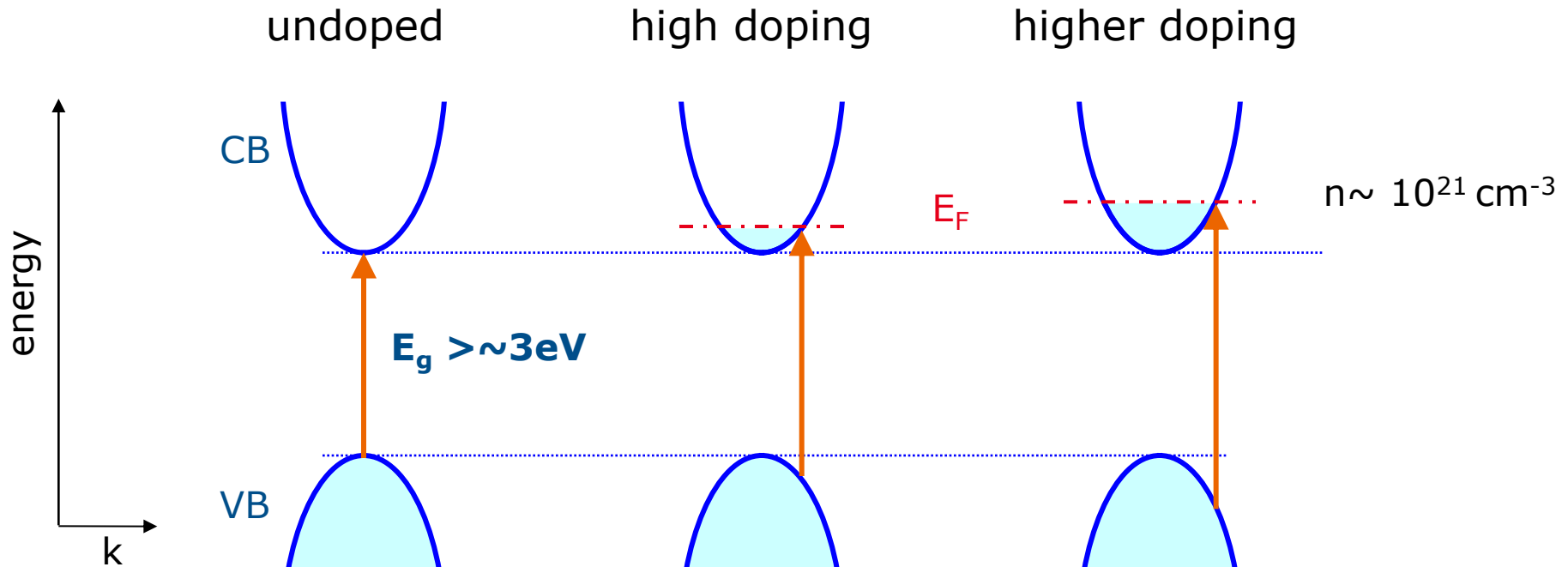
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Andreas Klein *Surface Science (D3)*

Karsten Albe *Materials Modelling (C2)*



# What is a TCO



- **Optical transparent material by large band gap**
  - **Highly conducting material by degenerate doping**
- **Doped ZnO, SnO<sub>2</sub>, In<sub>2</sub>O<sub>3</sub>**

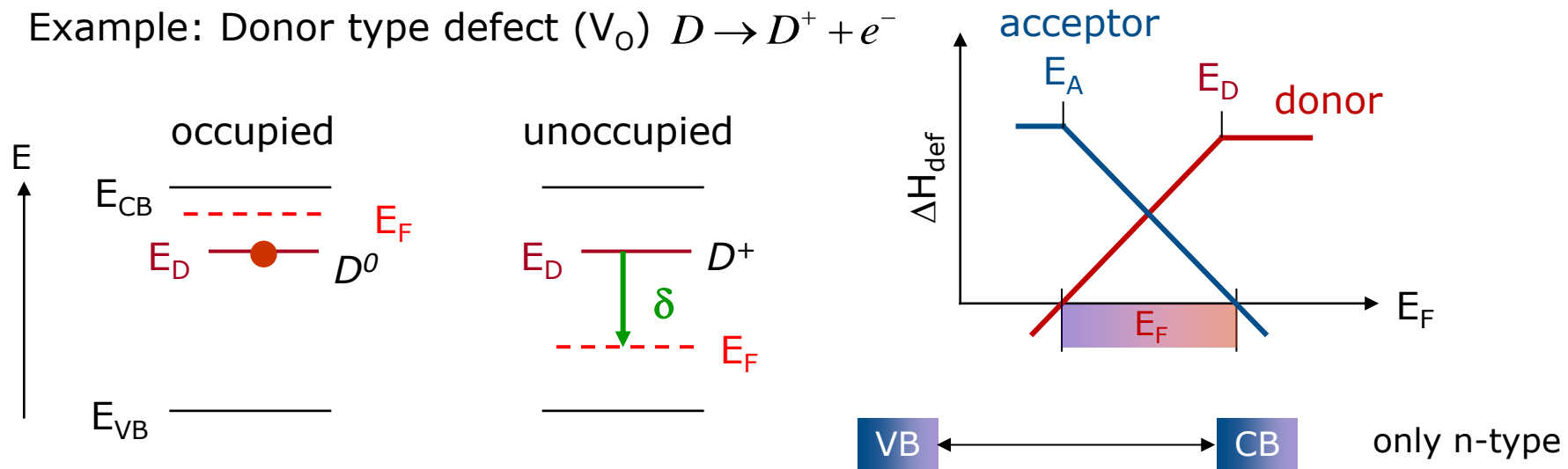
# $\text{In}_2\text{O}_3:\text{Sn}$ (ITO)

- Highest conductivity and transparency of TCO materials
- Good structurability by chemical etching
- Surface properties modified by oxidation treatments (increase of work function)
- Bixbyite crystal structure with 80 atom unit cell and plenty interstitial positions
- Typically 10 mole%  $\text{SnO}_2$  doping
- Sn dopants mainly compensated by interstitial oxygen

# Self-compensation

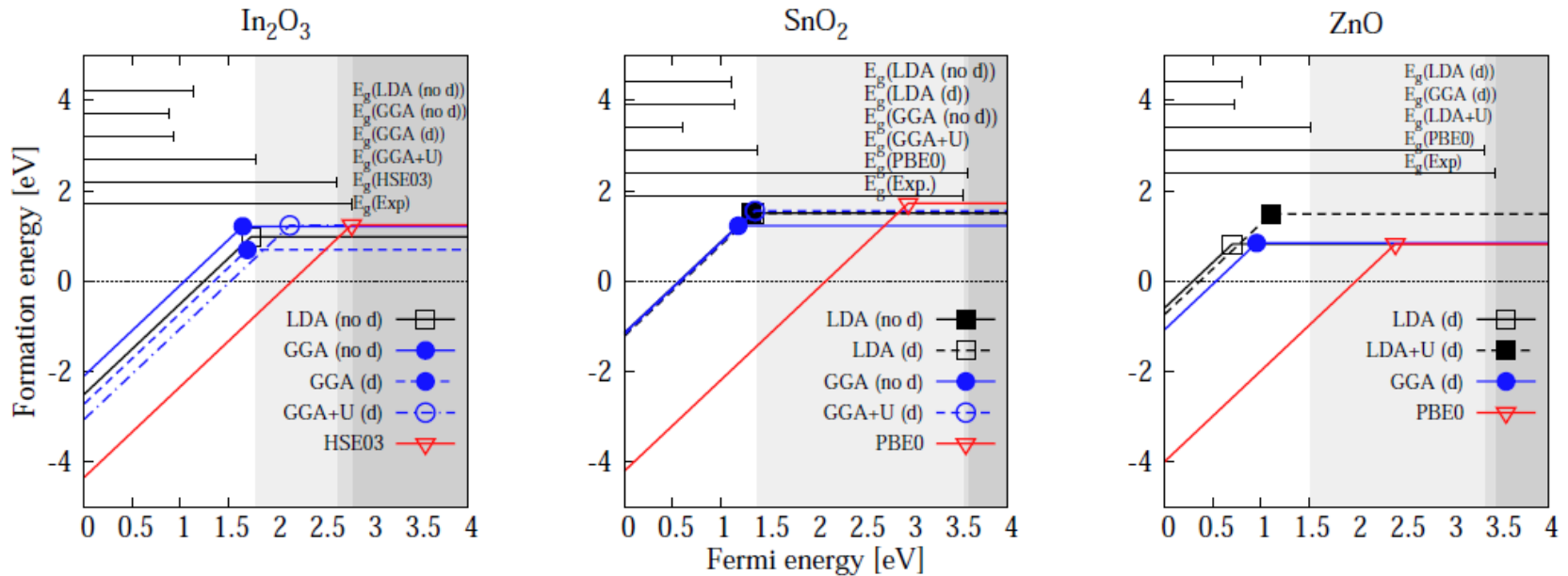
- The formation of defects requires a certain amount of energy  $\Delta H_{\text{def}}$
- The charge state of the defect depends on the Fermi level position

Example: Donor type defect ( $V_O$ )  $D \rightarrow D^+ + e^-$



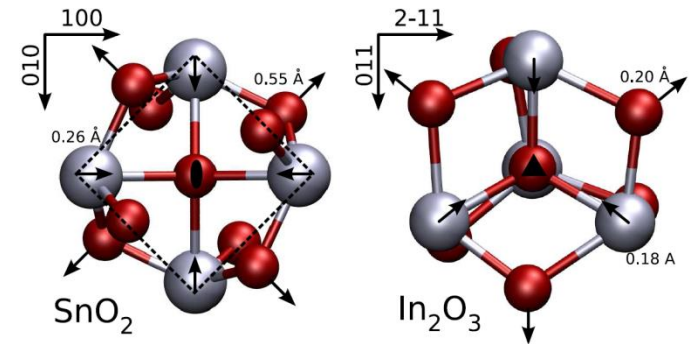
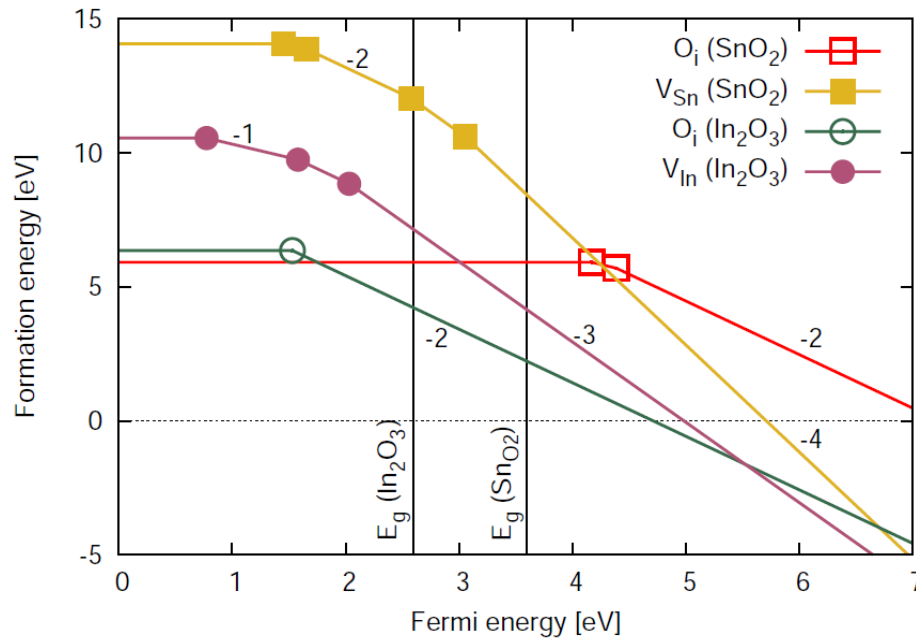
**Compensating defects ( $O_i$  in ITO) are formed spontaneously only when the Fermi energy is deep in the conduction band**

# Oxygen vacancies



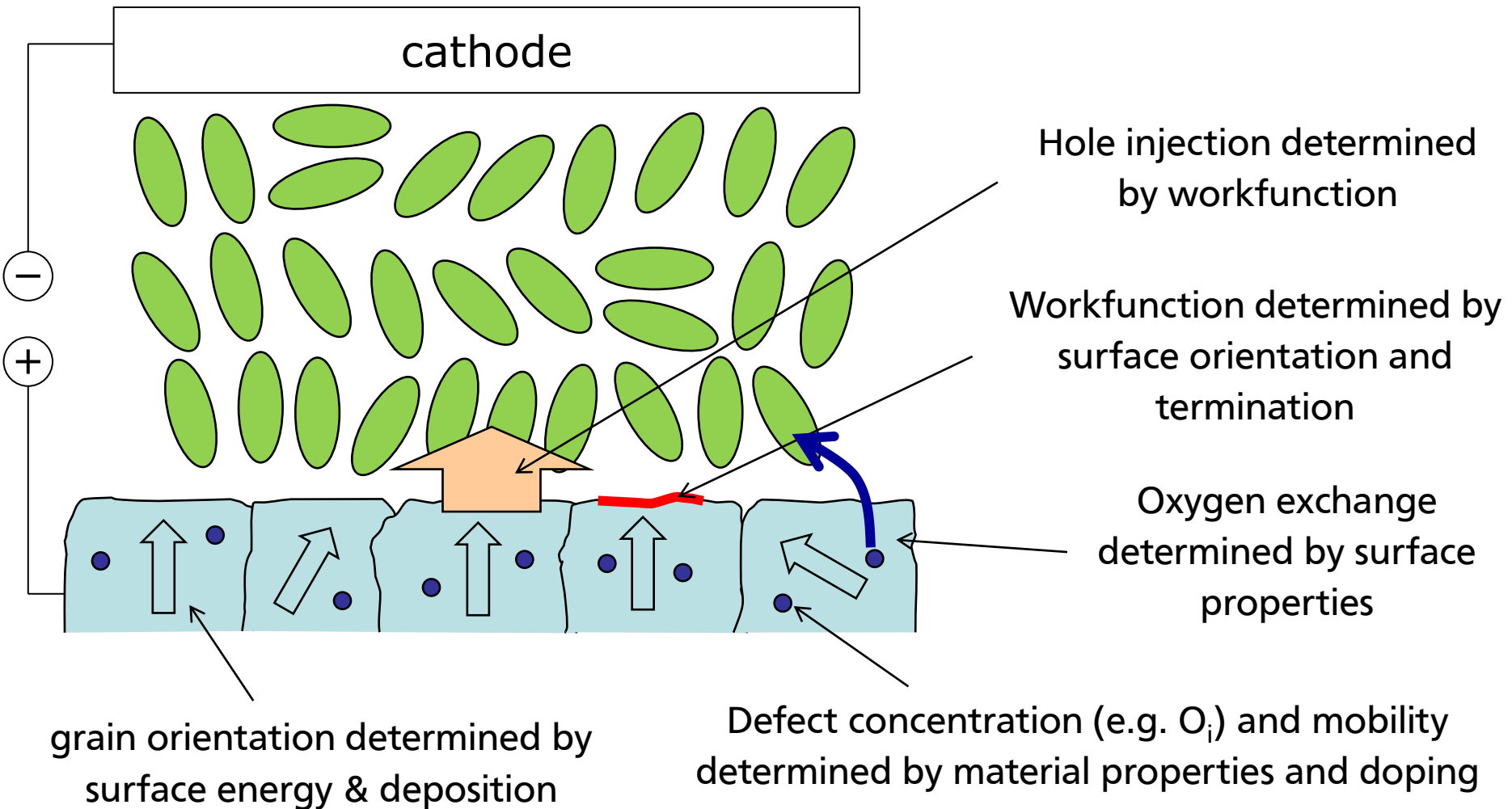
- Indium oxide and tin oxide are truly intrinsically n-type semiconductors
- The behavior is more complex for ZnO

# Compensating acceptors



- Charged oxygen interstitials are very unfavorable in  $\text{SnO}_2$
- Oxygen transport only via oxygen vacancies in  $\text{SnO}_2$
- Stability of acceptor defects increases with increasing Fermi energy

# The TCO electrode in OLEDs



# Possible contributions to fatigue

- **Change of injection barrier during operation**
  - **Change of work function**
    - surface termination
    - Fermi level position (oxygen concentration)
  - **Interfacial reaction**
- **Release of oxygen**
  - **Chemical decomposition of organic**
  - **Change of TCO conductivity**
  - **Oxygen exchange → surface vs. diffusion limitation**



# Performed work

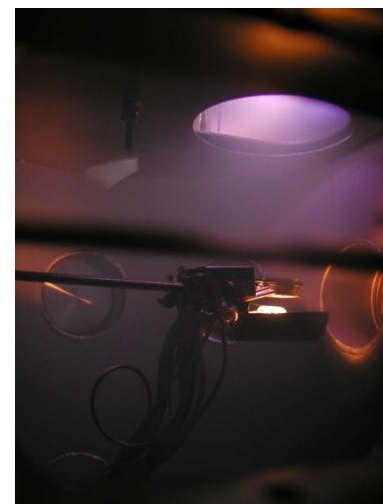
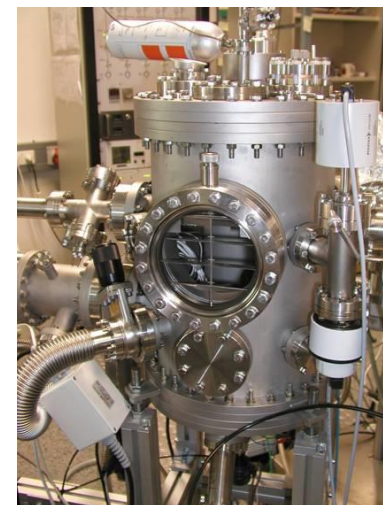
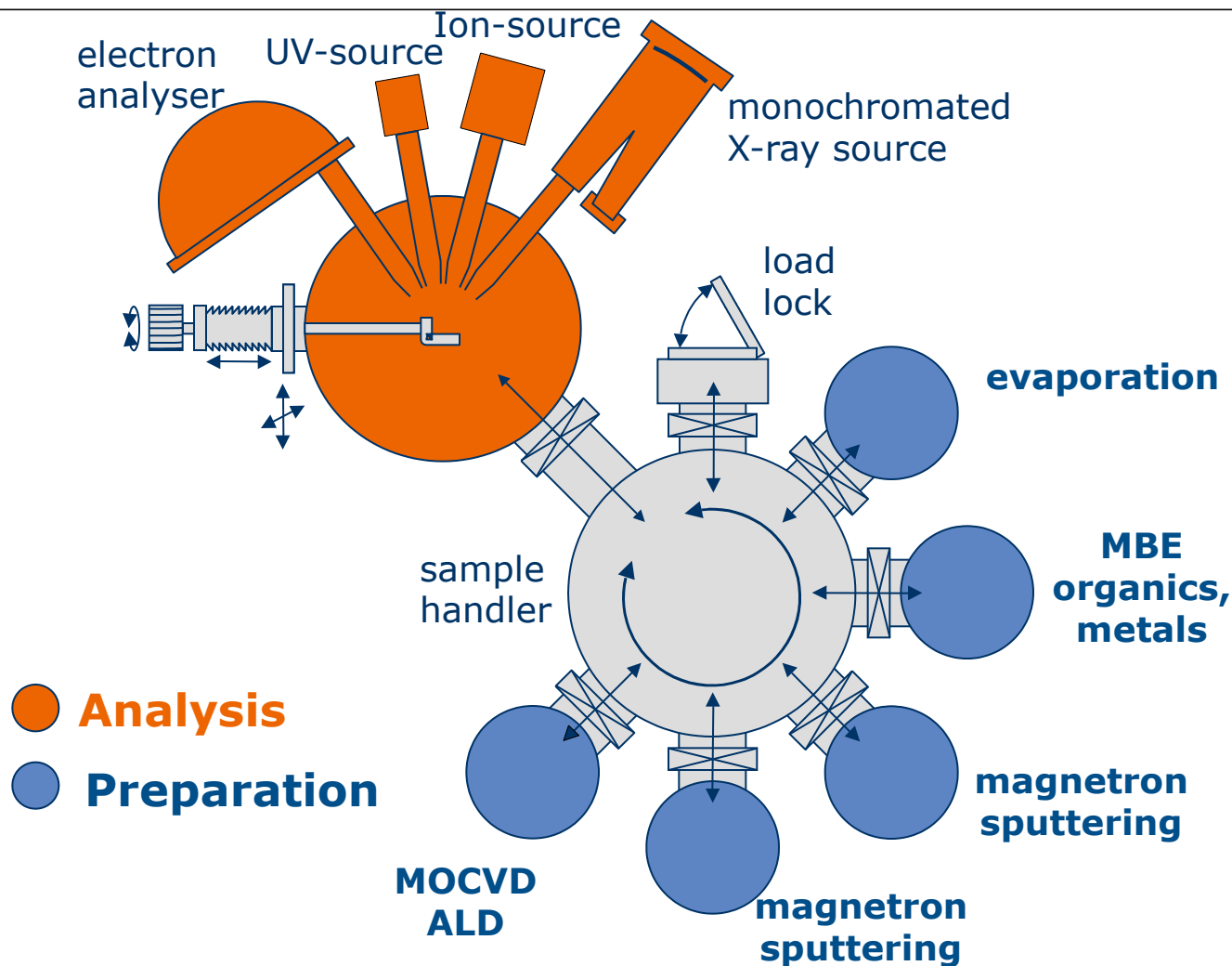
## ▪ Experimental

- **Systematic determination of TCO work functions**
- **Interfaces between ITO and organic semiconductors**
- **Conductivity relaxation experiments (oxygen exchange)**
- **Building test OLEDs and study fatigue behaviour (→ D4)**

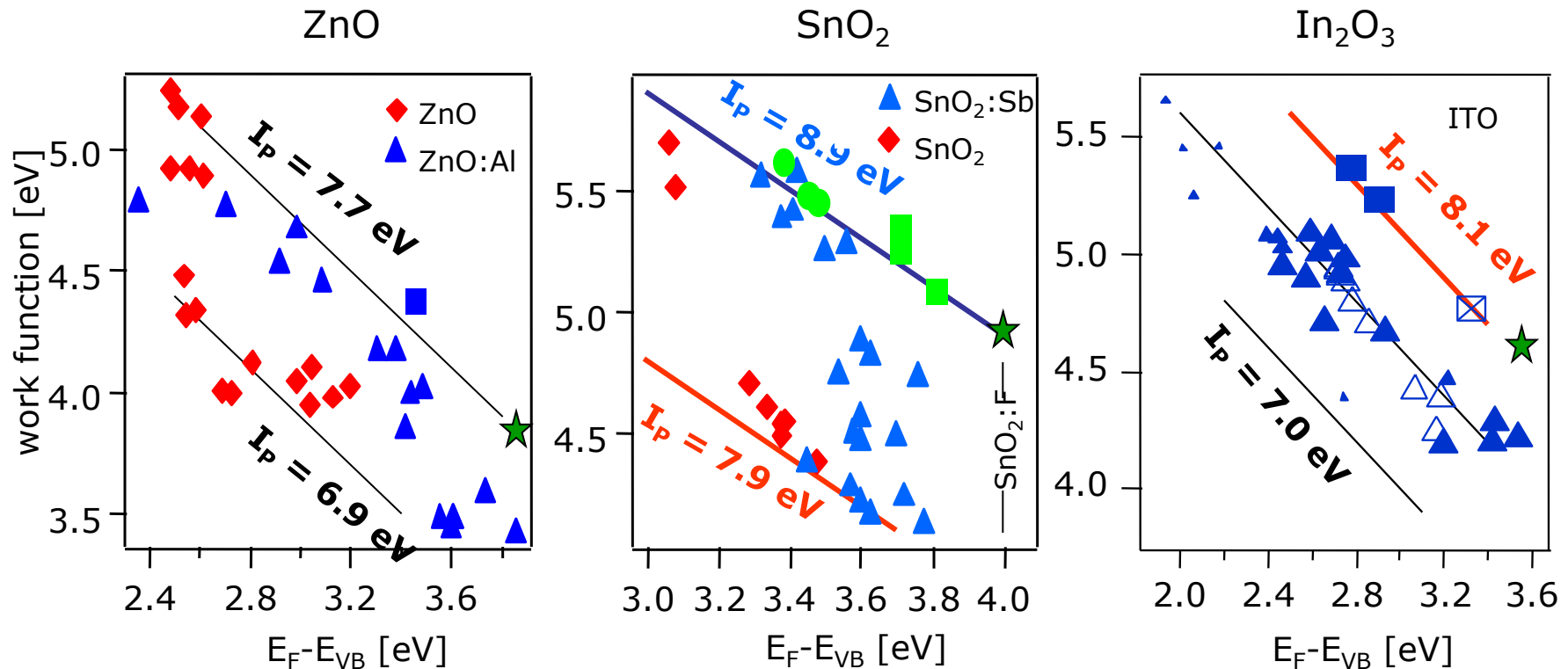
## ▪ Theoretical

- **Thermodynamics of point defects in ZnO, In<sub>2</sub>O<sub>3</sub> and SnO<sub>2</sub>**
- **Anion and cation diffusion in ZnO and In<sub>2</sub>O<sub>3</sub>**
- **Thermodynamics of surface structures of In<sub>2</sub>O<sub>3</sub> and SnO<sub>2</sub>**
- **Defect at (101) twin boundary in SnO<sub>2</sub>**
- **Adsorption behaviour of organic compounds**

# DAISY-MAT (XPS/UPS + preparation)



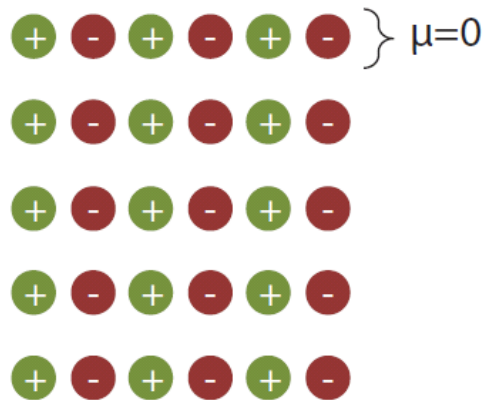
# TCO work functions



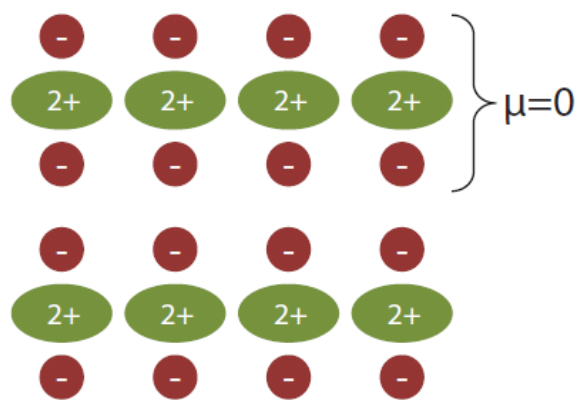
**Large variation of work function due to changes in Fermi level position, surface orientation and termination**

# Types of surfaces

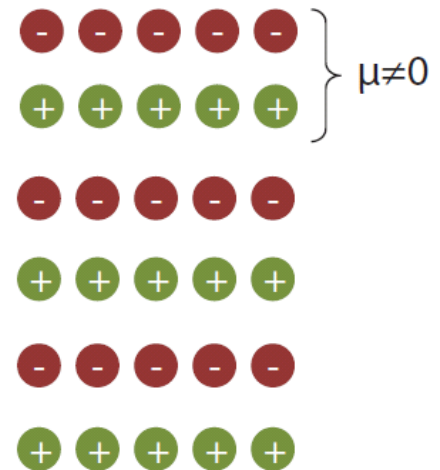
a) Tasker type 1



b) Tasker type 2



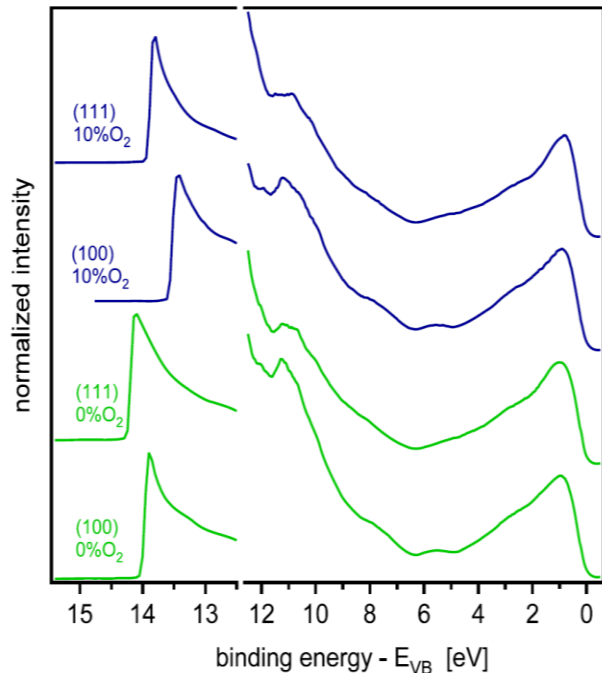
c) Tasker type 3



| $\text{In}_2\text{O}_3$ (110) | $\text{In}_2\text{O}_3$ (111) | $\text{In}_2\text{O}_3$ (100) |
|-------------------------------|-------------------------------|-------------------------------|
| non-polar                     | polar - stable                | polar - unstable              |
| stoichiometric                | stoichiometric                | non-stoichiometric            |
| stable composition            | stable composition            | variable composition          |

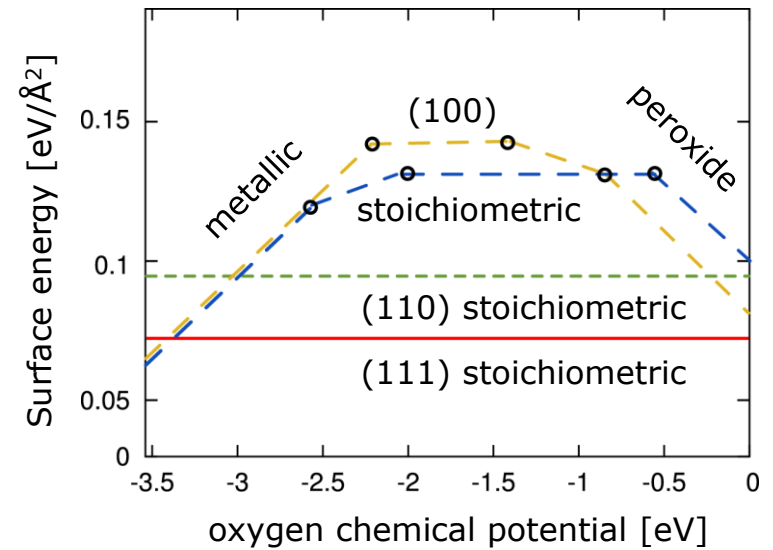
# In<sub>2</sub>O<sub>3</sub> surfaces

UPS of epitaxial In<sub>2</sub>O<sub>3</sub> films



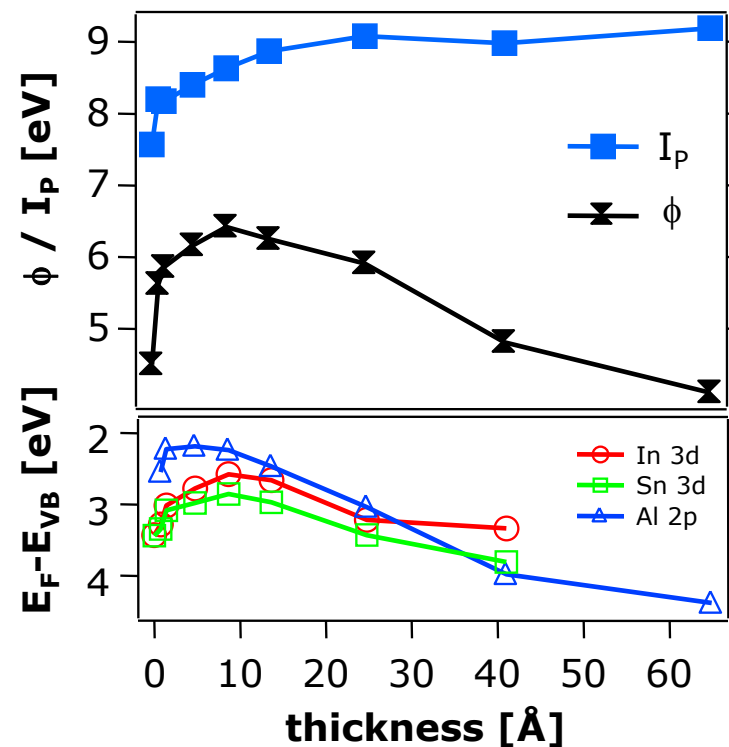
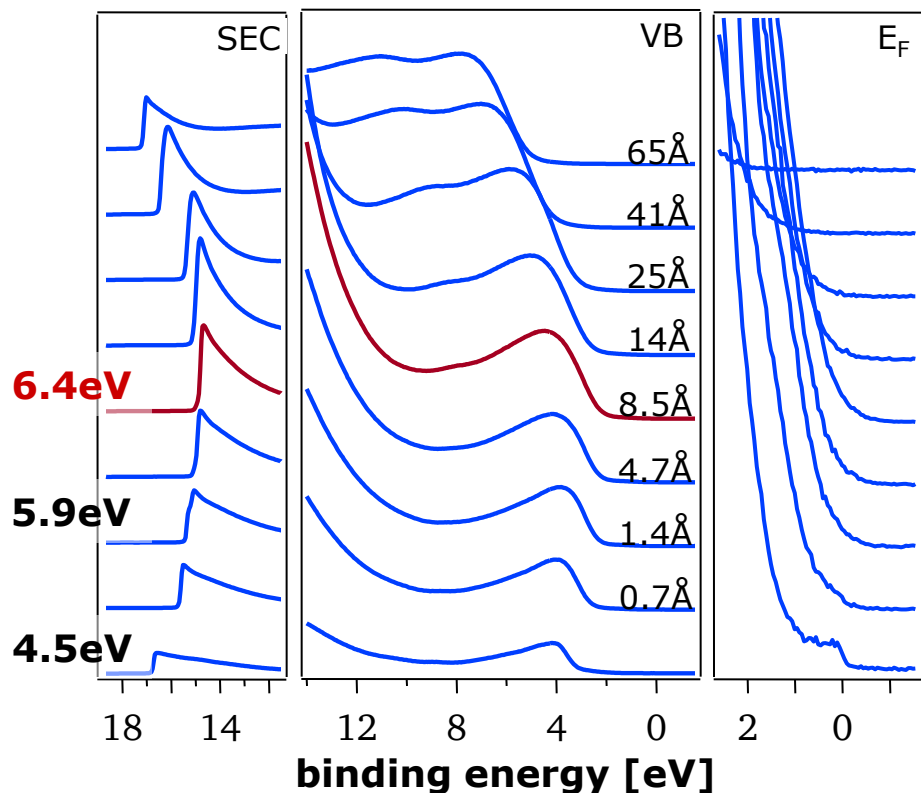
Calculated ionization potentials

| 100-perox     | 100-met | 100-st | 111           |
|---------------|---------|--------|---------------|
| <b>7.7 eV</b> | 6.8 eV  | 8.6 eV | <b>7.1 eV</b> |



| orientation | reducing conditions                 | oxidizing conditions                |
|-------------|-------------------------------------|-------------------------------------|
| (111)       | $I_p = 7.0\text{eV}$<br>[111]       | $I_p = 7.3\text{eV}$<br>[111] [100] |
| (100)       | $I_p = 7.3\text{eV}$<br>[111] [100] | $I_p = 7.7\text{eV}$<br>[100]       |

# ITO/Al<sub>2</sub>O<sub>3</sub> interface

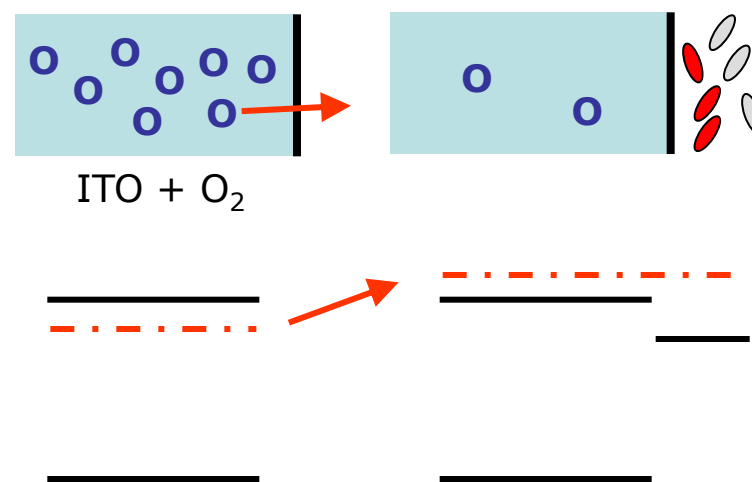
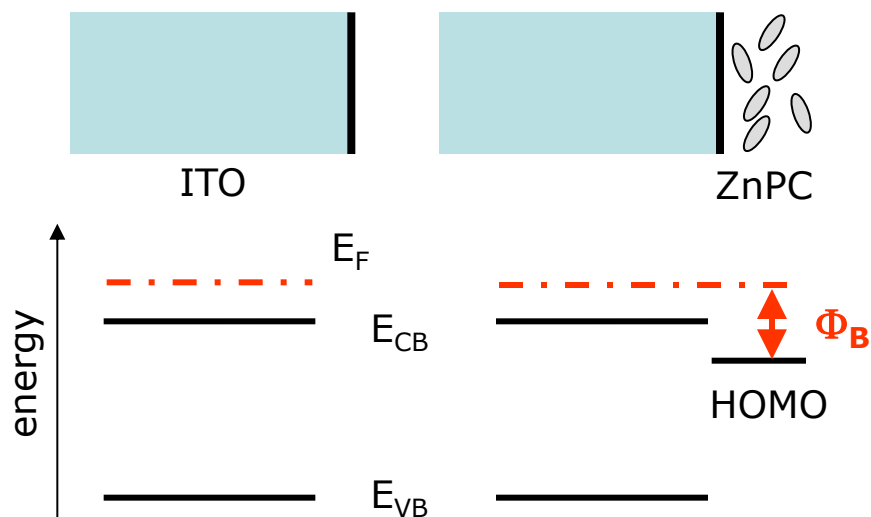
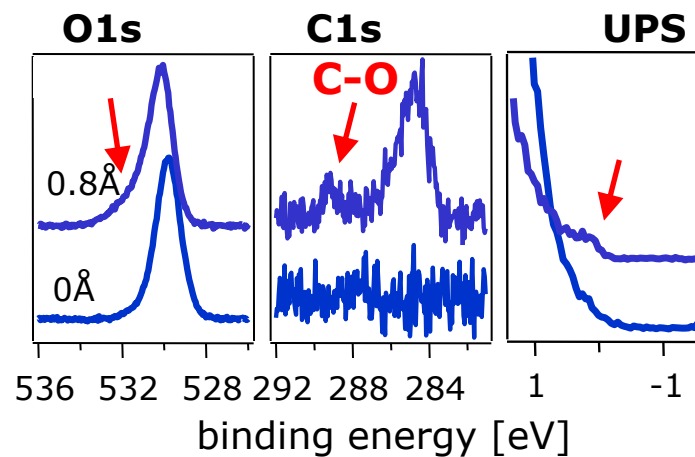
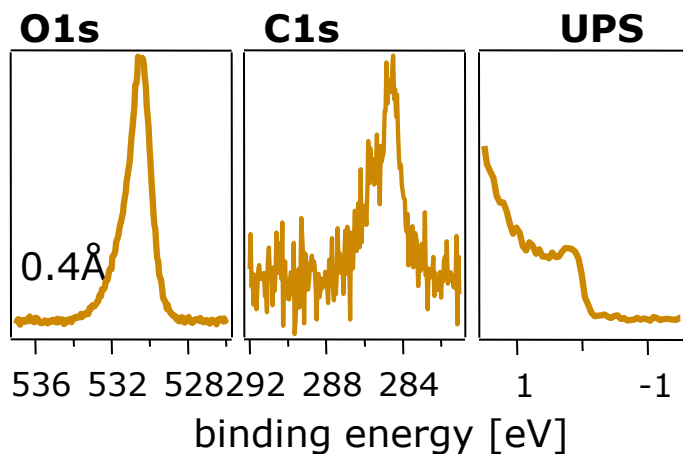


**strong increase in work function**

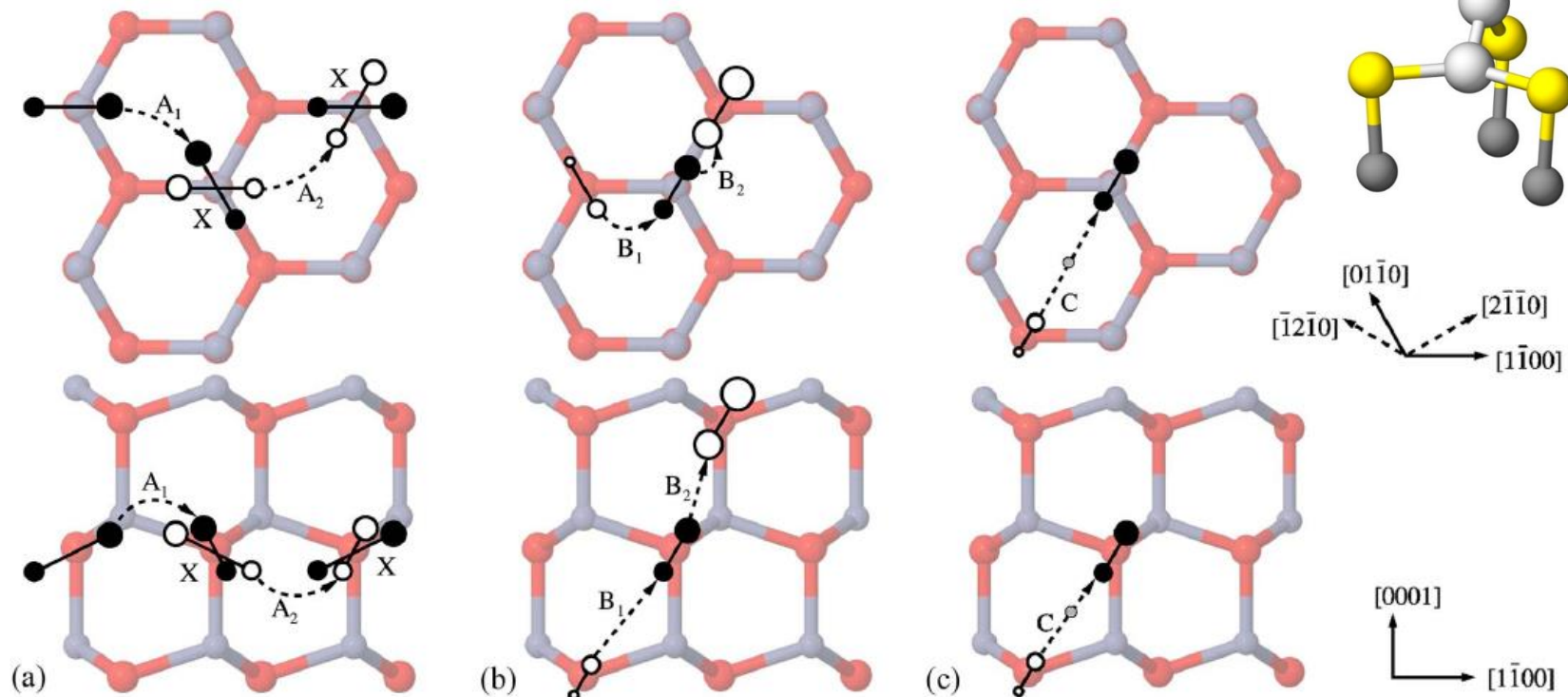
**initial dipole formation**

**Change to anion-terminated surface ?**

# ITO/organic interface



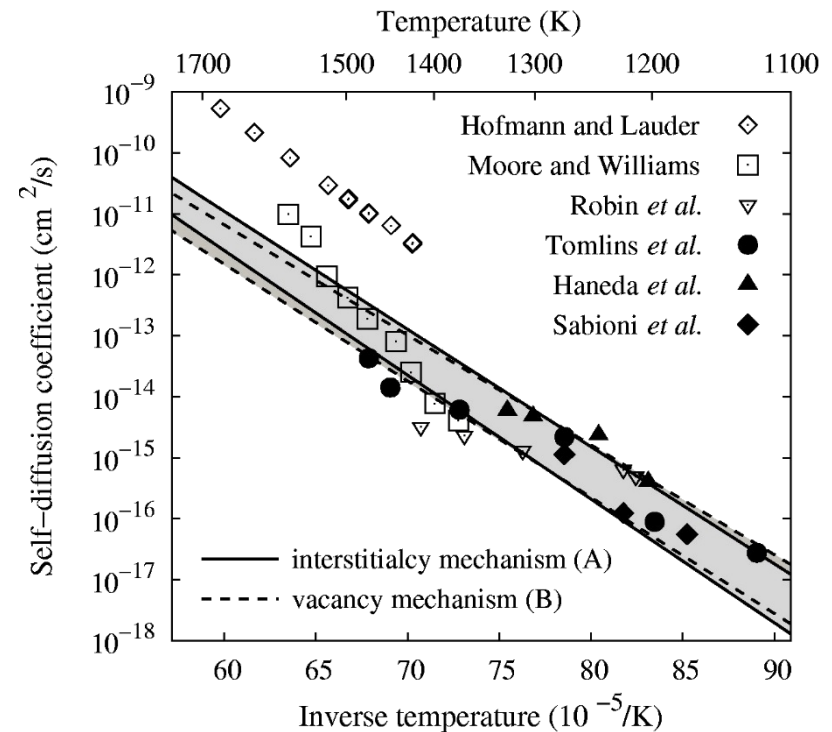
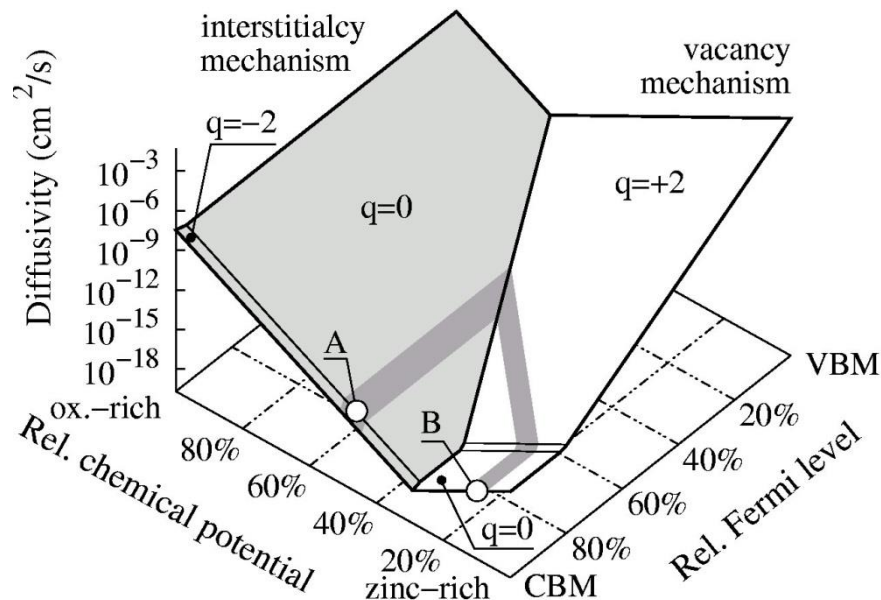
# O-interstitialcy diffusion in ZnO





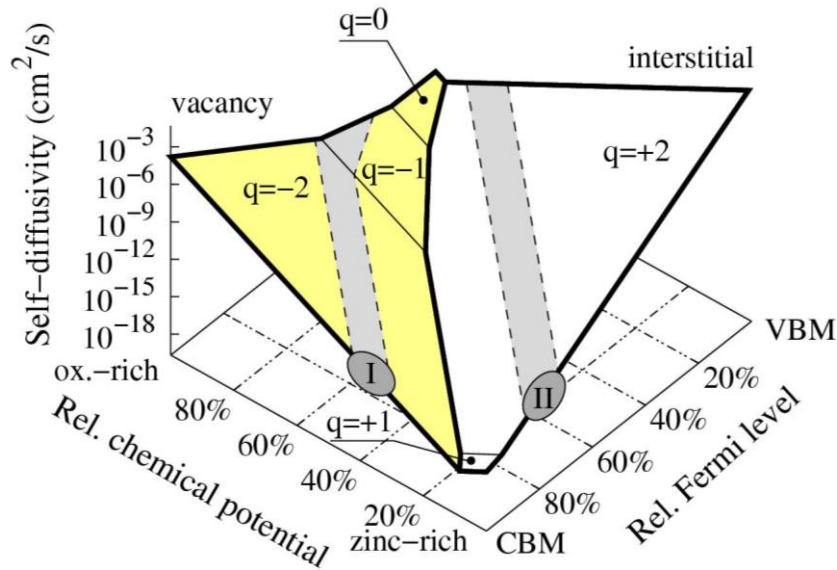
# Oxygen diffusion in ZnO

Interstitialcy mechanism, neutral and positive charge states



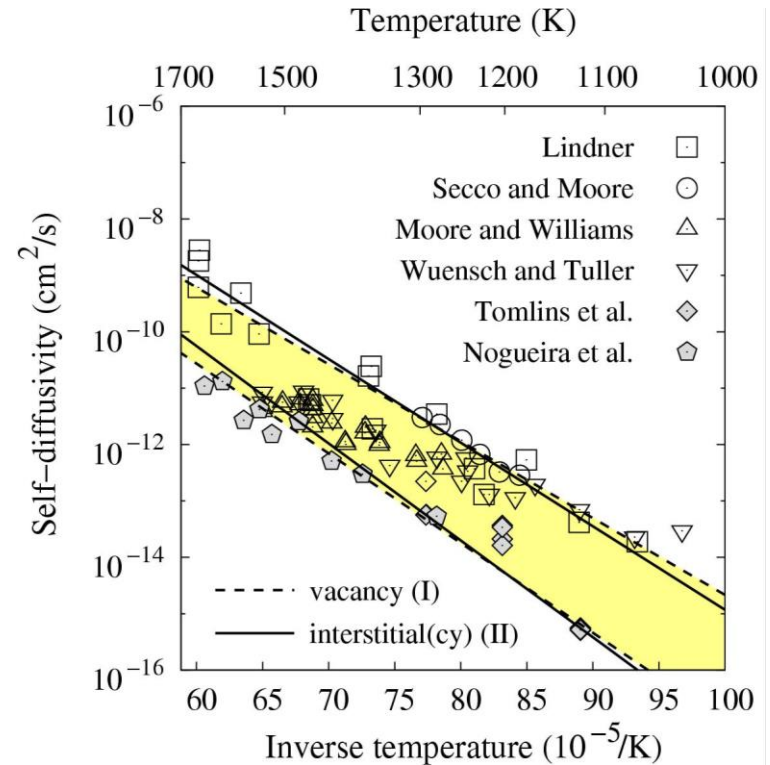
## Dependence of diffusivity on Fermi level and chemical potential

# Zn diffusion in ZnO

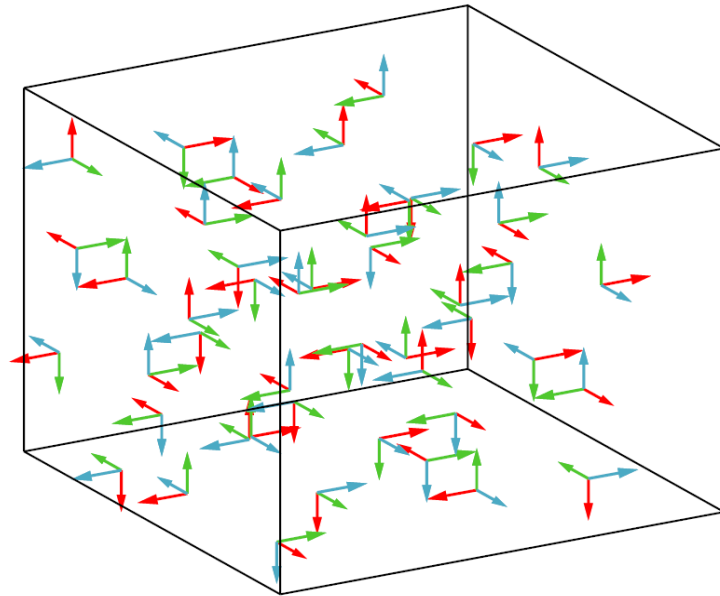


## ▪ Hierarchy of mobilities:

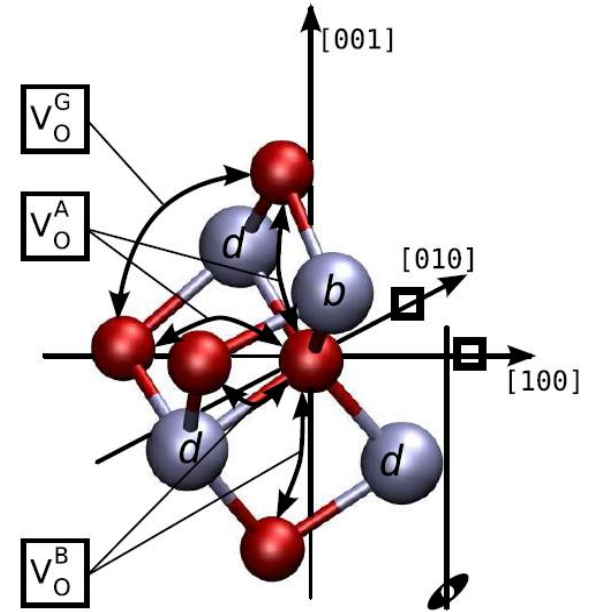
- zinc interstitials
- oxygen interstitials
- zinc vacancies
- oxygen vacancies



# Diffusion in $\text{In}_2\text{O}_3$

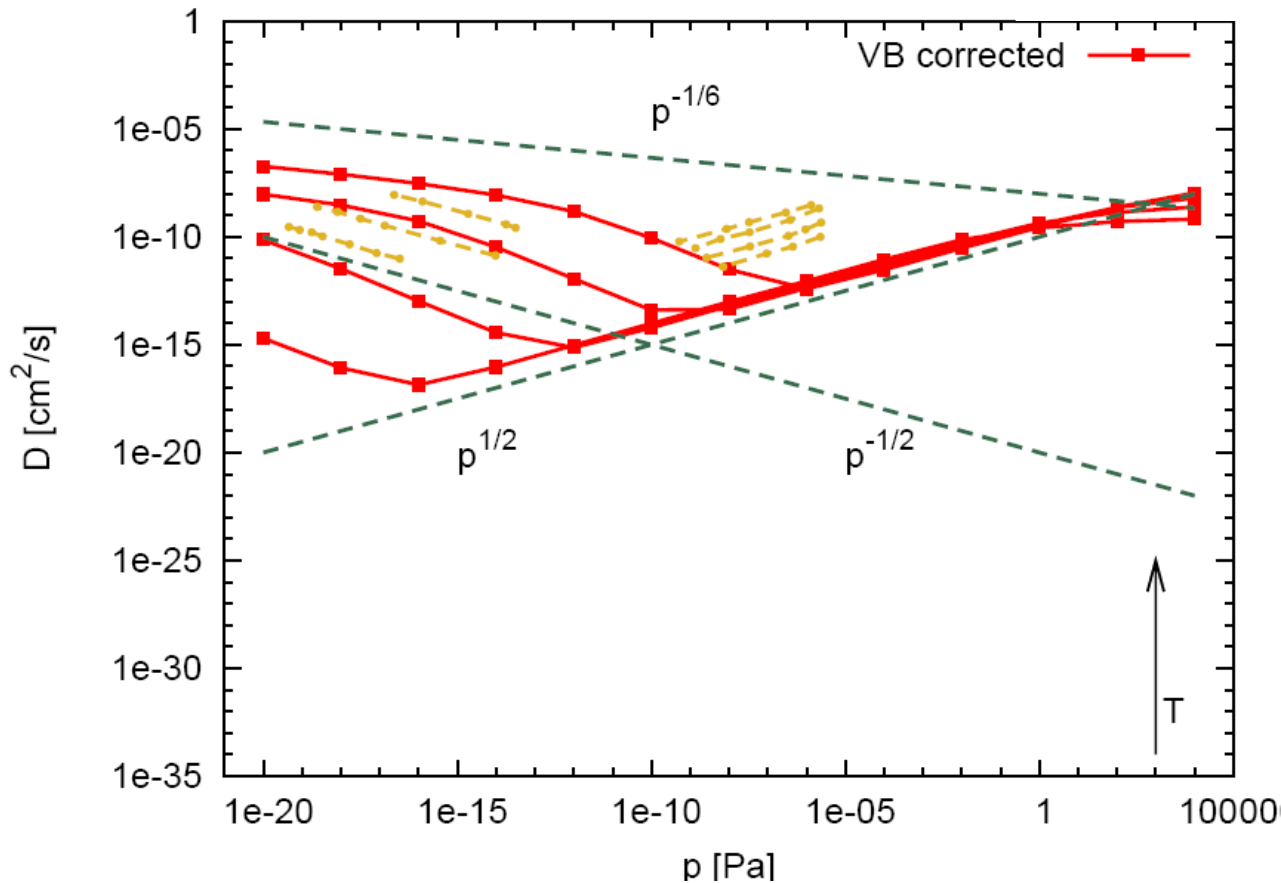


Combined DFT+KMC Ansatz



$$V_O^{\bullet\bullet} \quad \begin{aligned} E_B(A) &= 0.99 \text{ eV} \\ E_B(B) &= 1.28 \text{ eV} \\ E_B(G) &= 3.82 \text{ eV} \end{aligned}$$

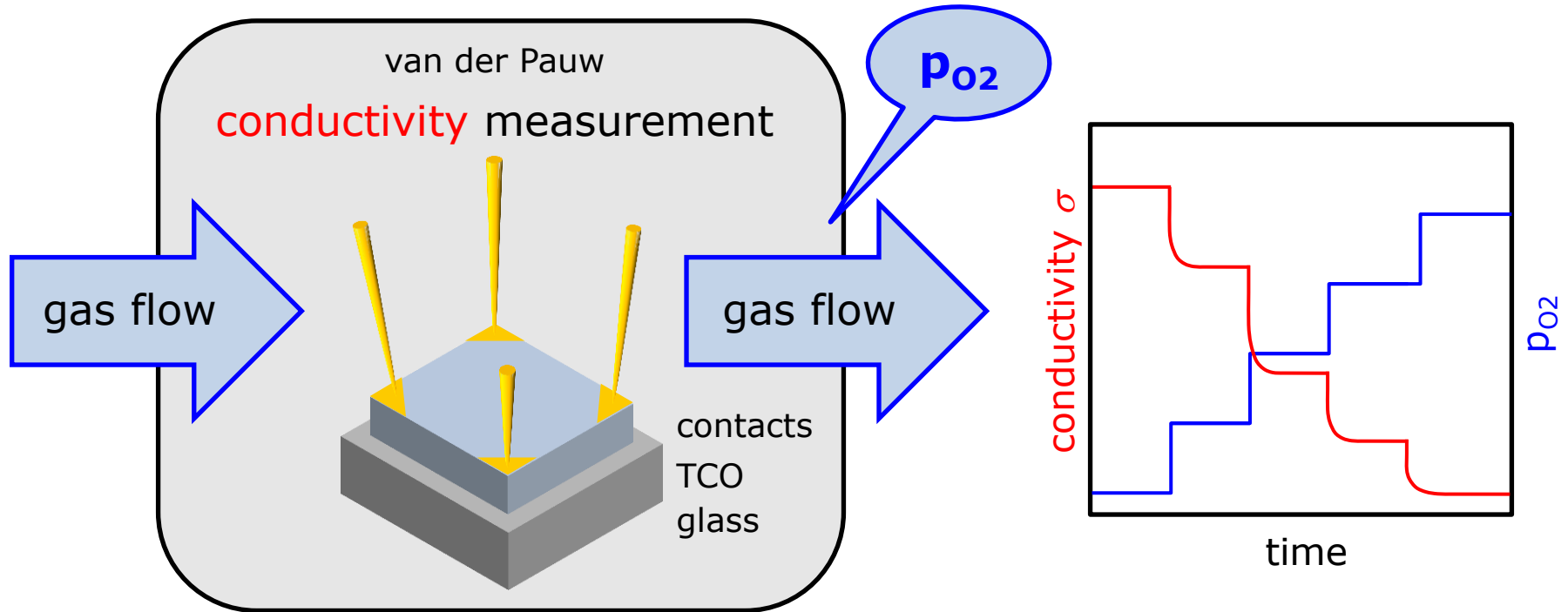
# Diffusion in $\text{In}_2\text{O}_3$



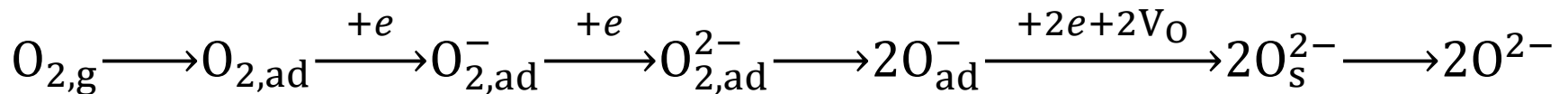
$$E_M(V_O) = 1.01 \text{ eV}$$

$$E_M(O_i) = 1.40 \text{ eV}$$

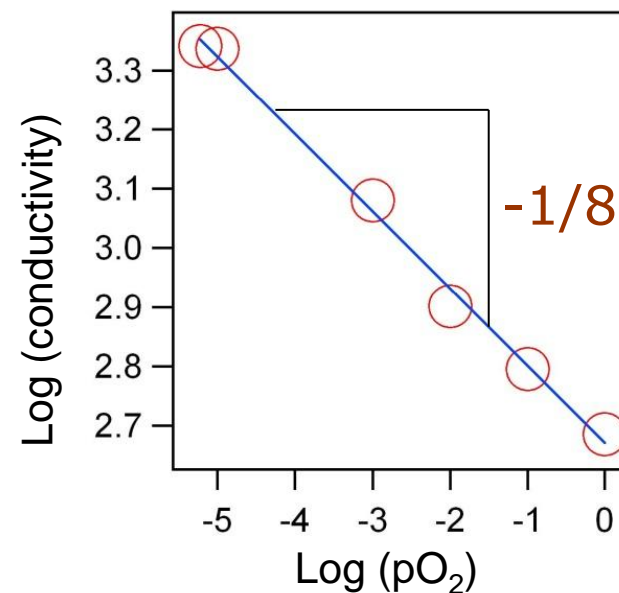
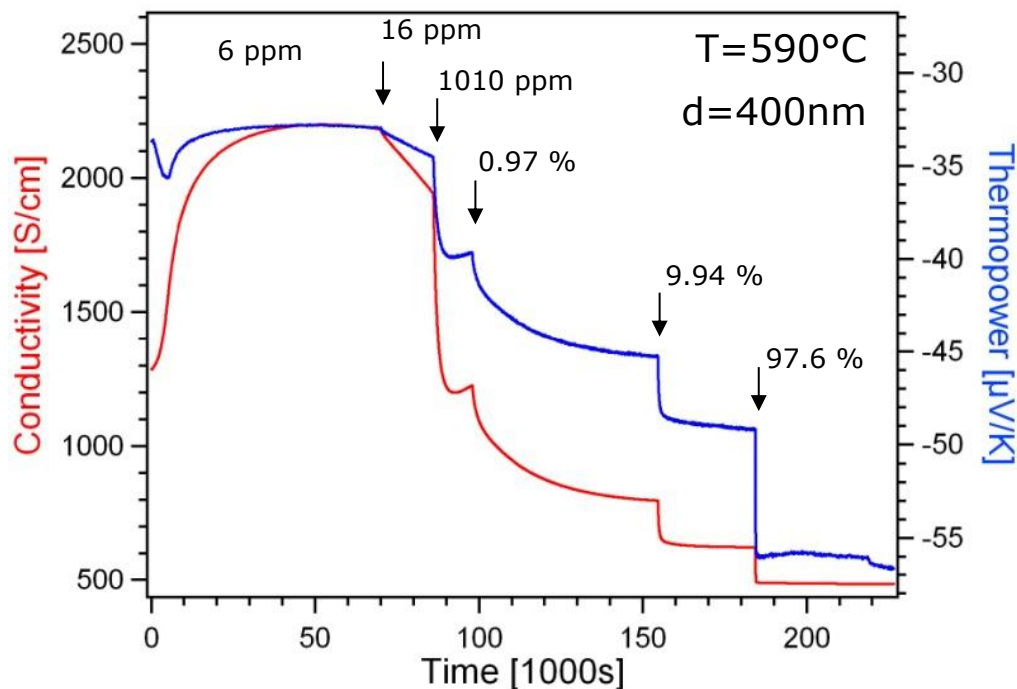
# Conductivity relaxation



## Surface oxygen exchange reaction

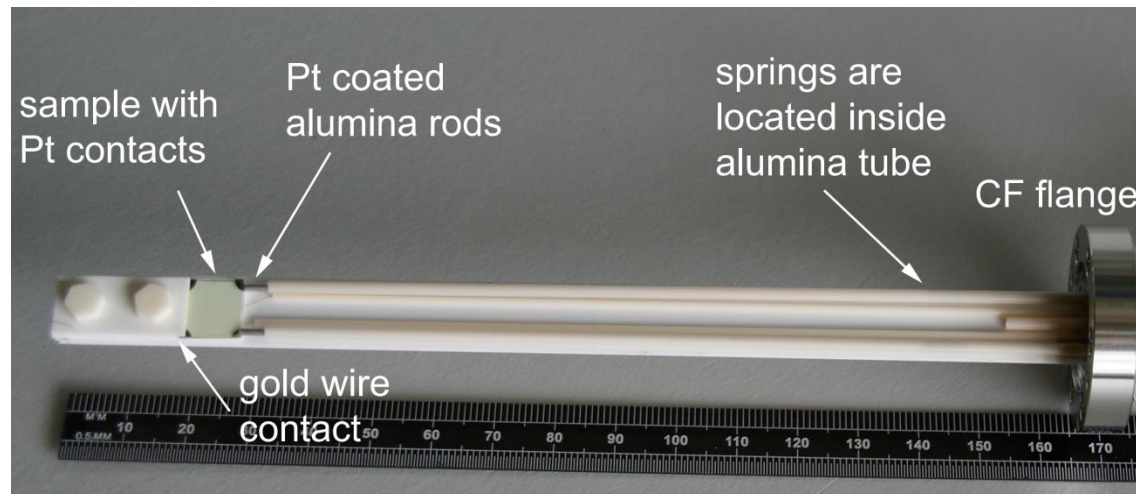
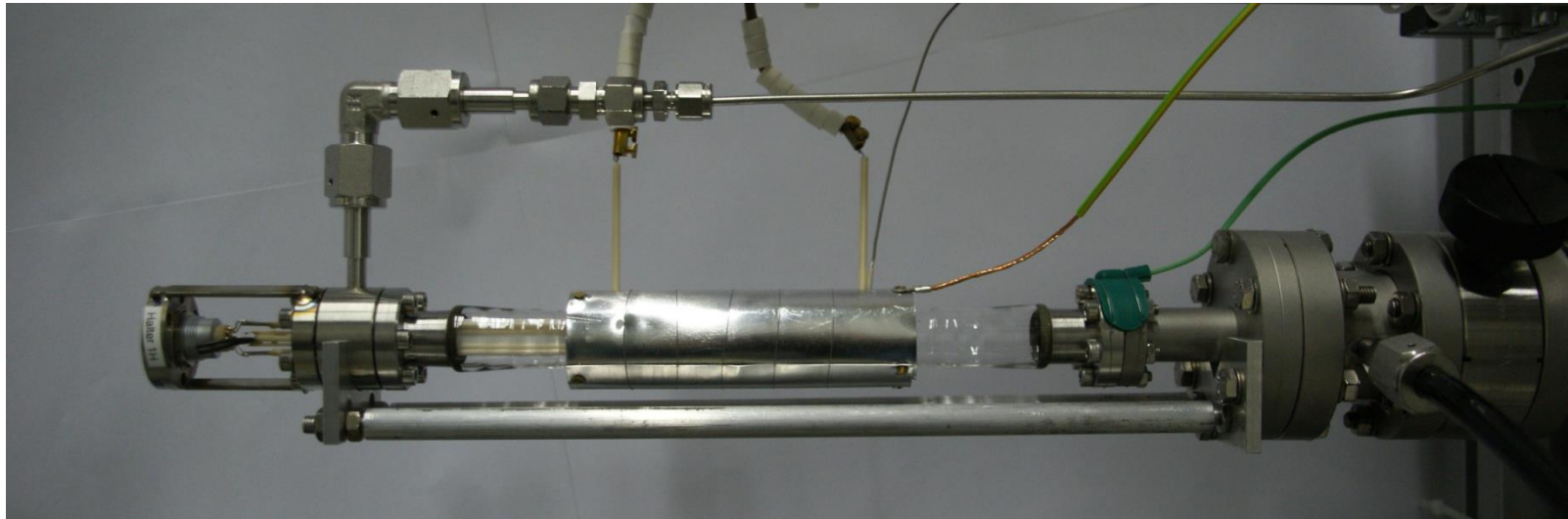


# Conductivity relaxation of ITO (1 bar)



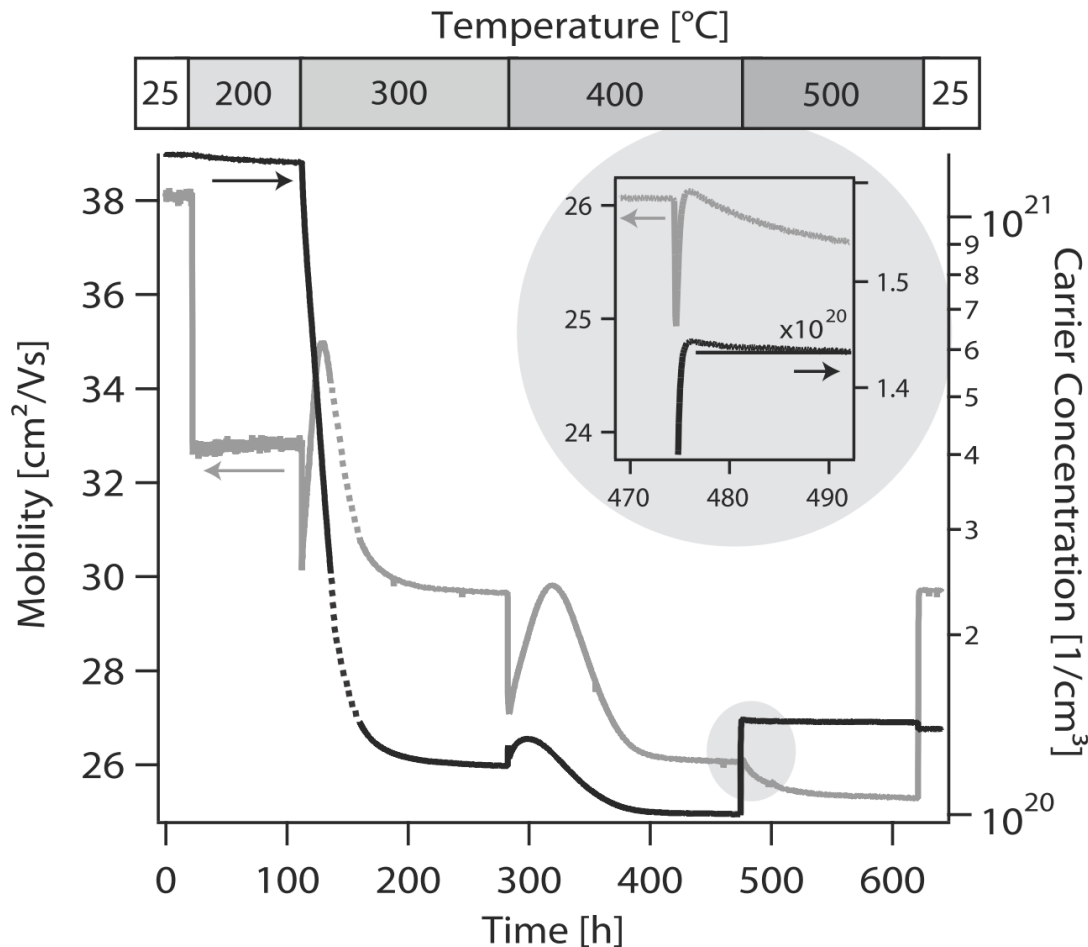
- **Conductivity depends on oxygen pressure**
- **Slope related to dominant defect species**

# Hall effect and conductivity relaxation

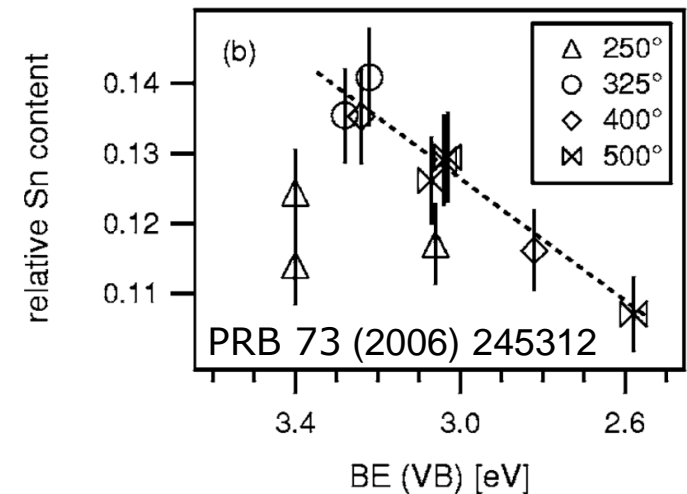




# Hall effect measurement of ITO

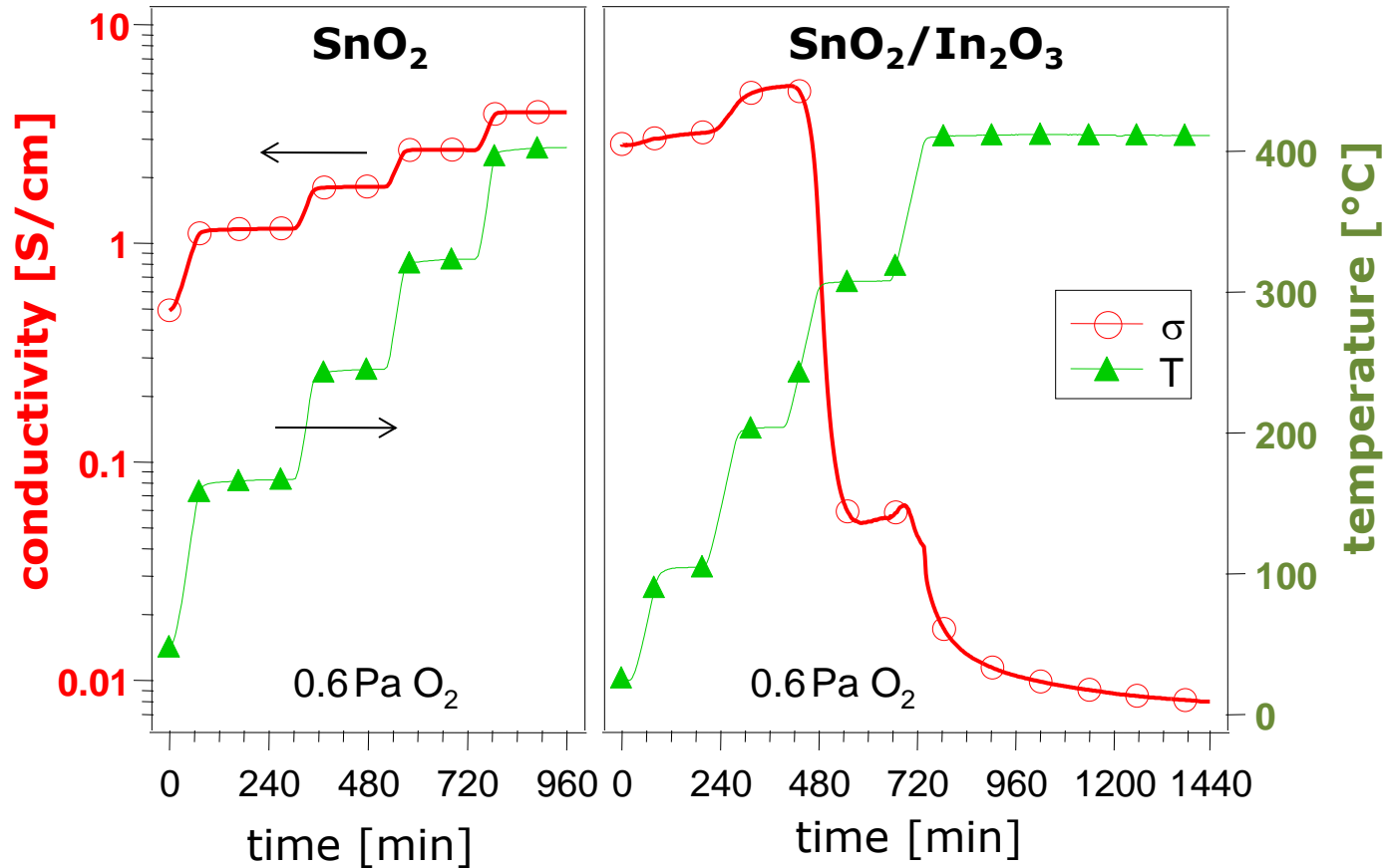


- Changes much slower than expected from oxygen diffusion
- Changes not monotonic
- **Cation diffusion is also involved**
- Agrees with pO<sub>2</sub> dependent Sn segregation from XPS



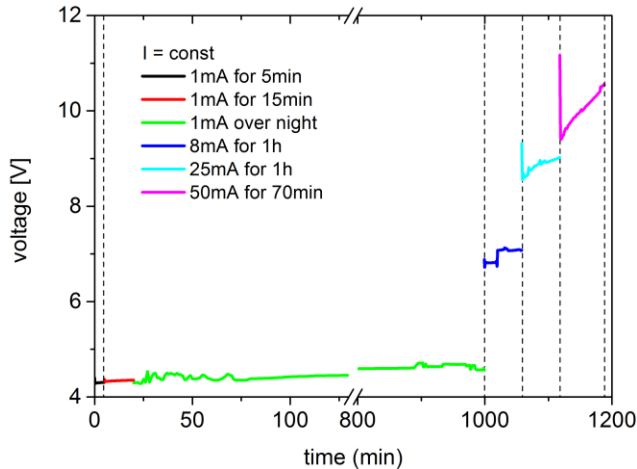


# Enhancement of exchange by $\text{In}_2\text{O}_3$



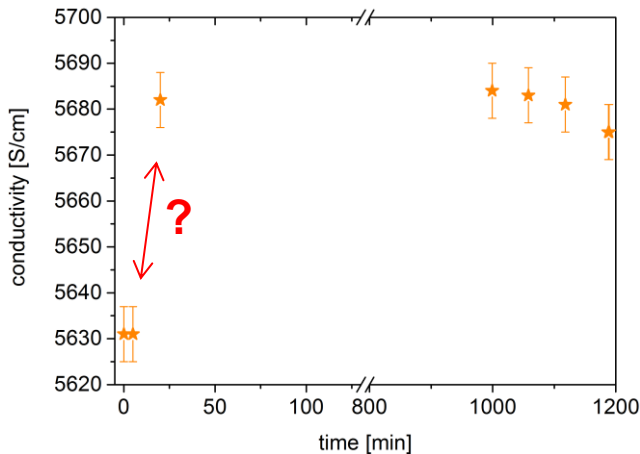
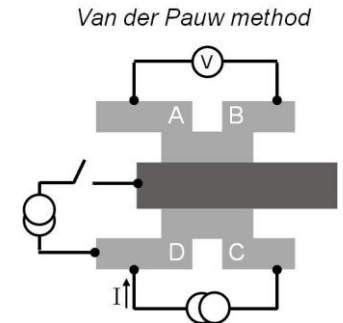
**Exchange at  $\text{SnO}_2$  possible with 1nm  $\text{In}_2\text{O}_3$  on surface**

# ITO conductivity during OLED operation



**1<sup>st</sup> step:** new contacting method in order to assure reproducibility

**2<sup>nd</sup> step:** remeasure, also with ITOs with different oxygen content:



| ITO                              | Conductivity [S/cm] | concentration [1/cm <sup>3</sup> ] | Mobility $\mu$ [cm <sup>2</sup> /Vs] |
|----------------------------------|---------------------|------------------------------------|--------------------------------------|
| Commercial ITO                   | 7400                | 1E+21                              | 40                                   |
| Commercial ITO after lithography | 5800                | 1E+21                              | 35                                   |
| most reduced ITO 100% Ar         | 7700                | 1E+21                              | 41                                   |
| ITO 1% O <sub>2</sub>            | 1900                | 3E+20                              | 36                                   |
| ITO 10% O <sub>2</sub>           | 70                  | 3E+19                              | 17                                   |

# Summary

- **Carrier concentration in TCOs determined by doping and intrinsic defects (self-compensation)**
  - **Work function determined by doping, surface orientation and surface termination**
    - **Inhomogeneous work function (charge injection)**
  - **Oxygen exchange at ITO limited by bulk diffusion and not by surface exchange coefficient in contrast to SnO<sub>2</sub>**
    - **Oxygen exchange in principle also at  $T < 200^{\circ}\text{C}$**
- **No dominant influence of ITO electrode on OLED fatigue identified**

# Contributors

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- **Ph.D. students**
  - **Paul Erhart, Péter Ágoston, Arno Fey, Yvonne Gassenbauer, André Wachau, Mareike Frischbier (Hohmann)**
- **Bachelor, Master, Diploma students**
  - **Péter Ágoston, Arno Fey, Thorsten Bayer, Kai Kühne, André Wachau, Mareike Hohmann, Karsten Rachut, Hans Wardenga, Robert Schafranek, Mirko Weidner, Timo Noll, Jonas Deuermeier**
- **International cooperations**
  - **T.O. Mason (Northwestern University), R.G. Egdell (Oxford), Y. Shigesato (Yokohama), R. Nieminen, K. Nordlund (Helsinki)**



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# Publication Highlights

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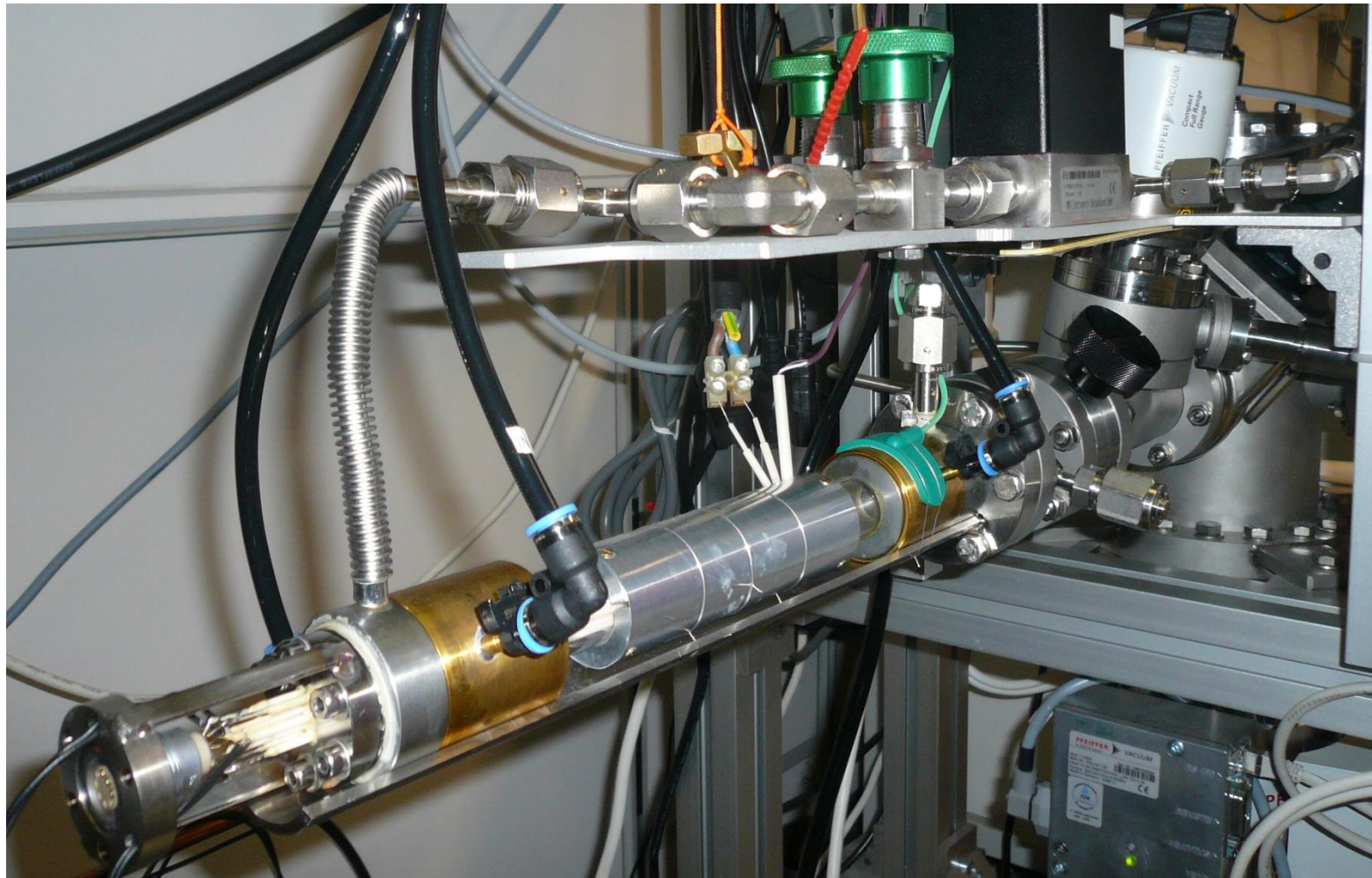
7 joint publications with 432 citations

34 publication of project D3 with 1253 citations

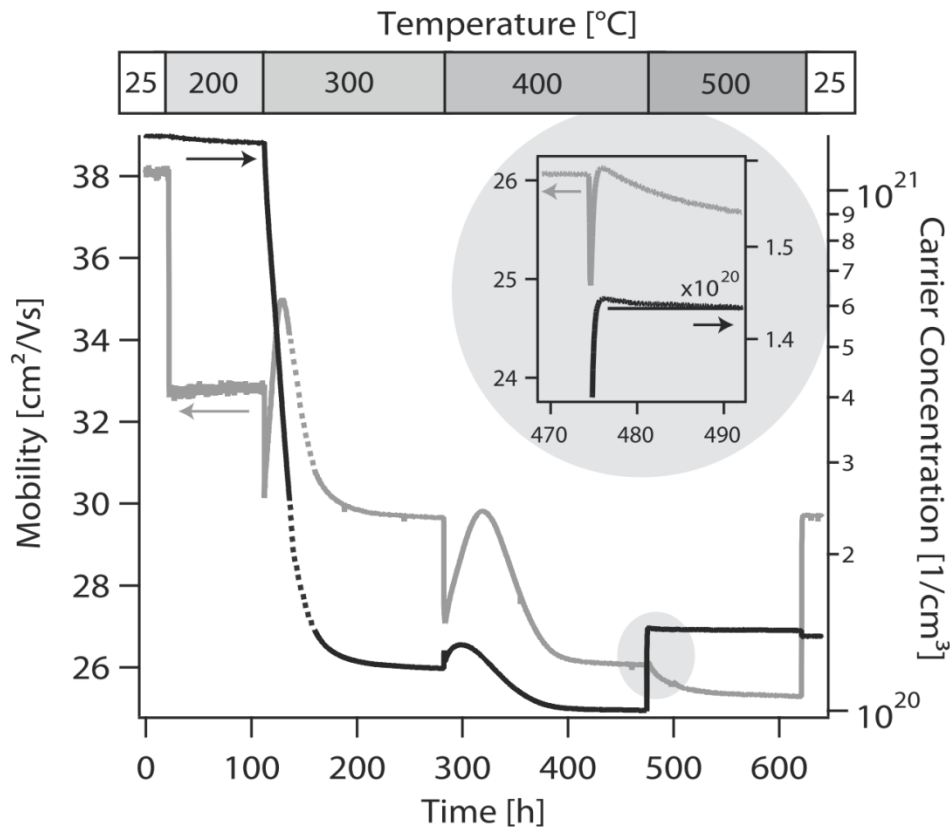
# Relaxation setup



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# Discussing the carrier concentration



Effects affecting carrier concentration  $n$ :

1. oxygen incorporation  $\rightarrow$

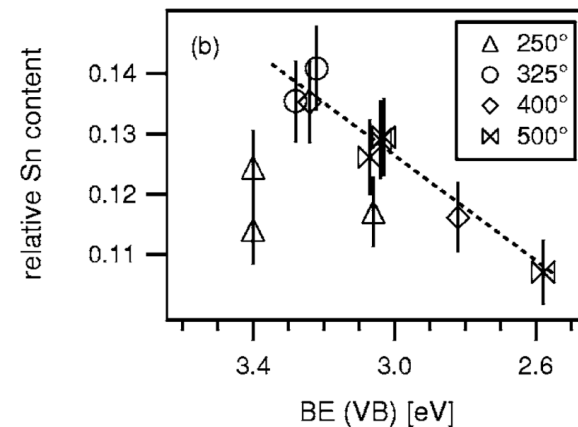
$n \downarrow$

2. Sn segregation  $\rightarrow$

$n \downarrow$

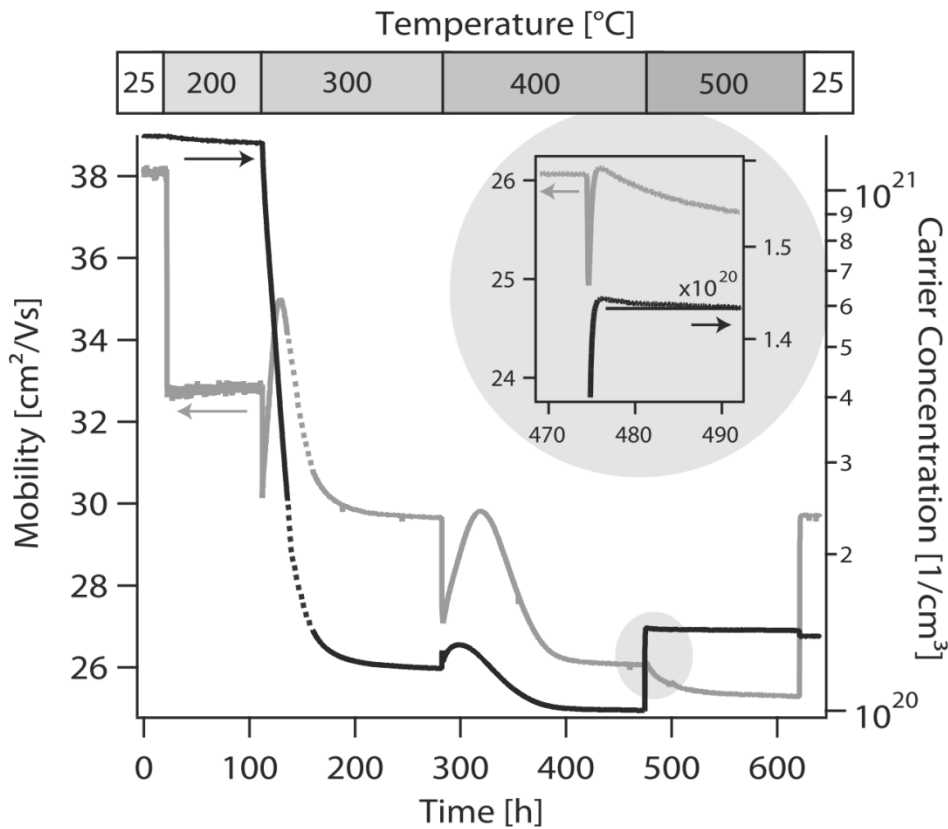
3.  $\mu_{\uparrow} = \mu_0 + RT \ln \frac{p_0}{\mu_0} \downarrow$

$n \uparrow$





# Discussing the carrier concentration



Effects affecting carrier concentration  $n$ :

1. oxygen incorporation  $\rightarrow$

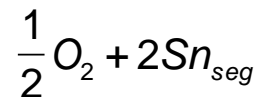
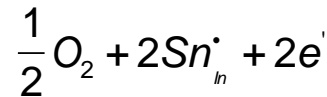
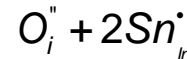
$n \downarrow$

2. Sn segregation  $\rightarrow$

$n \downarrow$

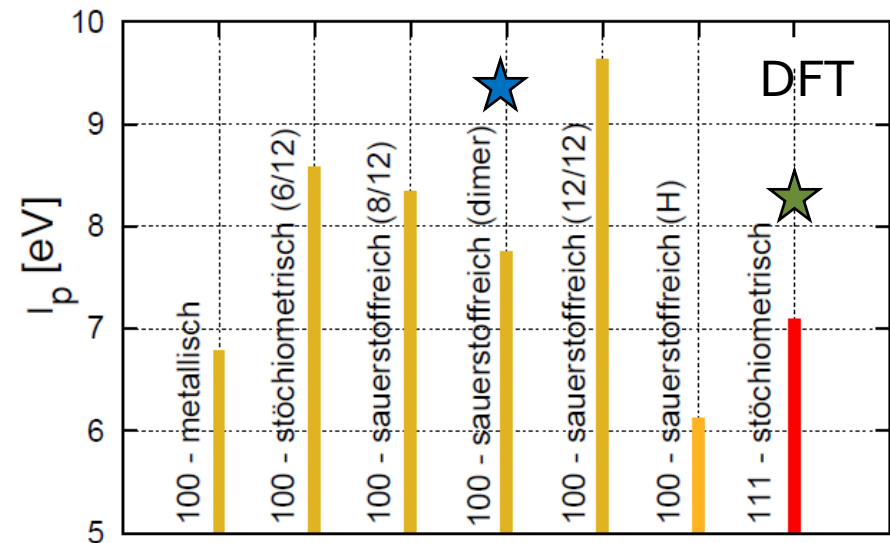
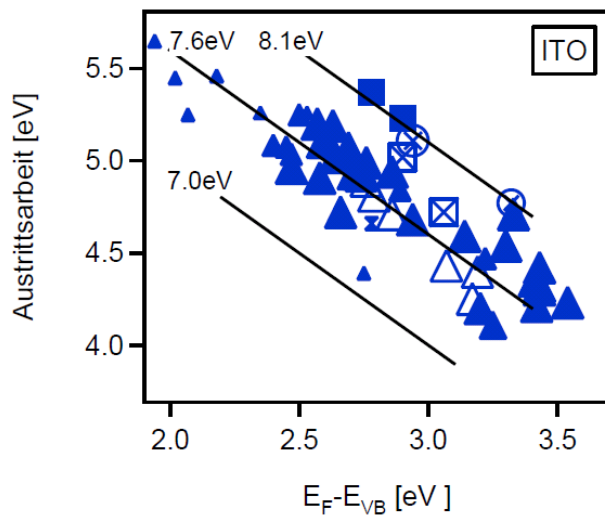
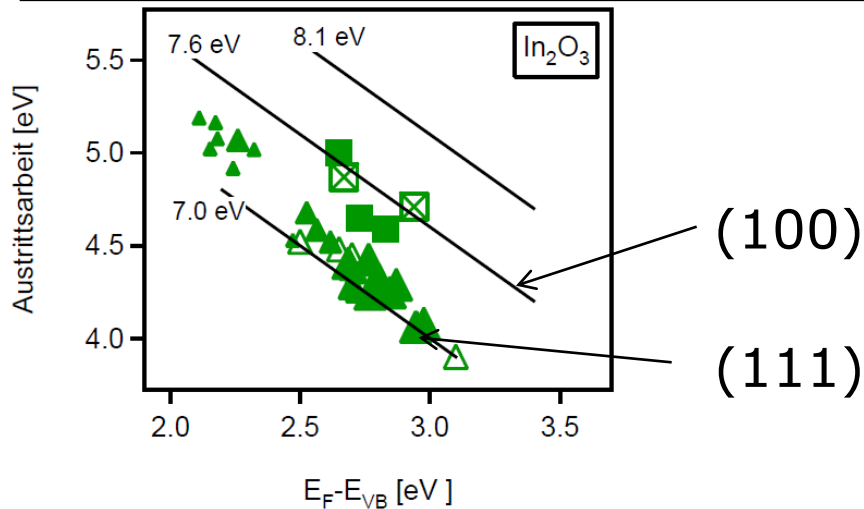
3.  $\mu_0 = \mu_0 + RT \ln \frac{p_0}{\mu_0} \downarrow$

$n \uparrow$



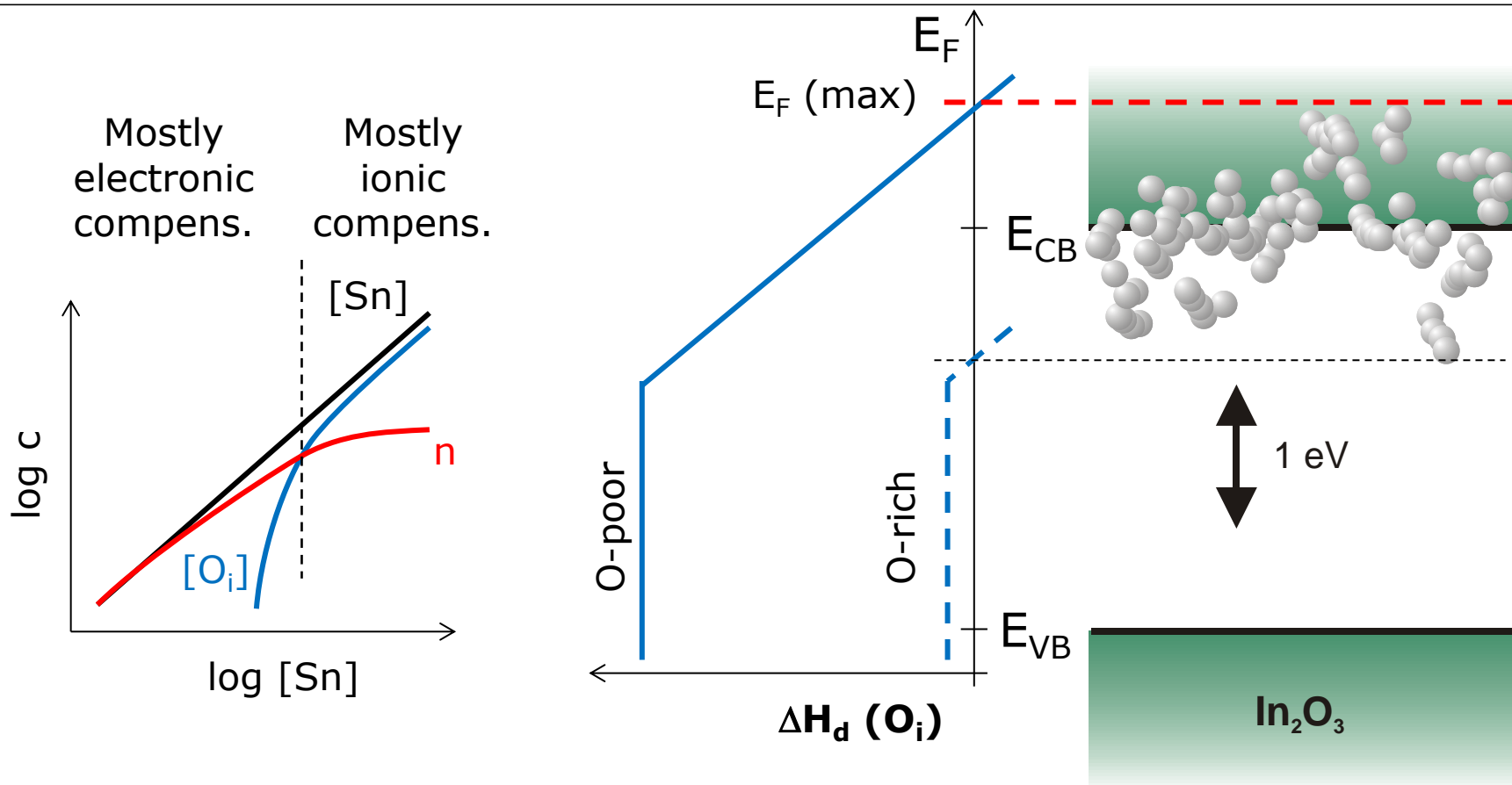
**First ideas on  
complex interplay  
of several effects**

# In<sub>2</sub>O<sub>3</sub> – work function



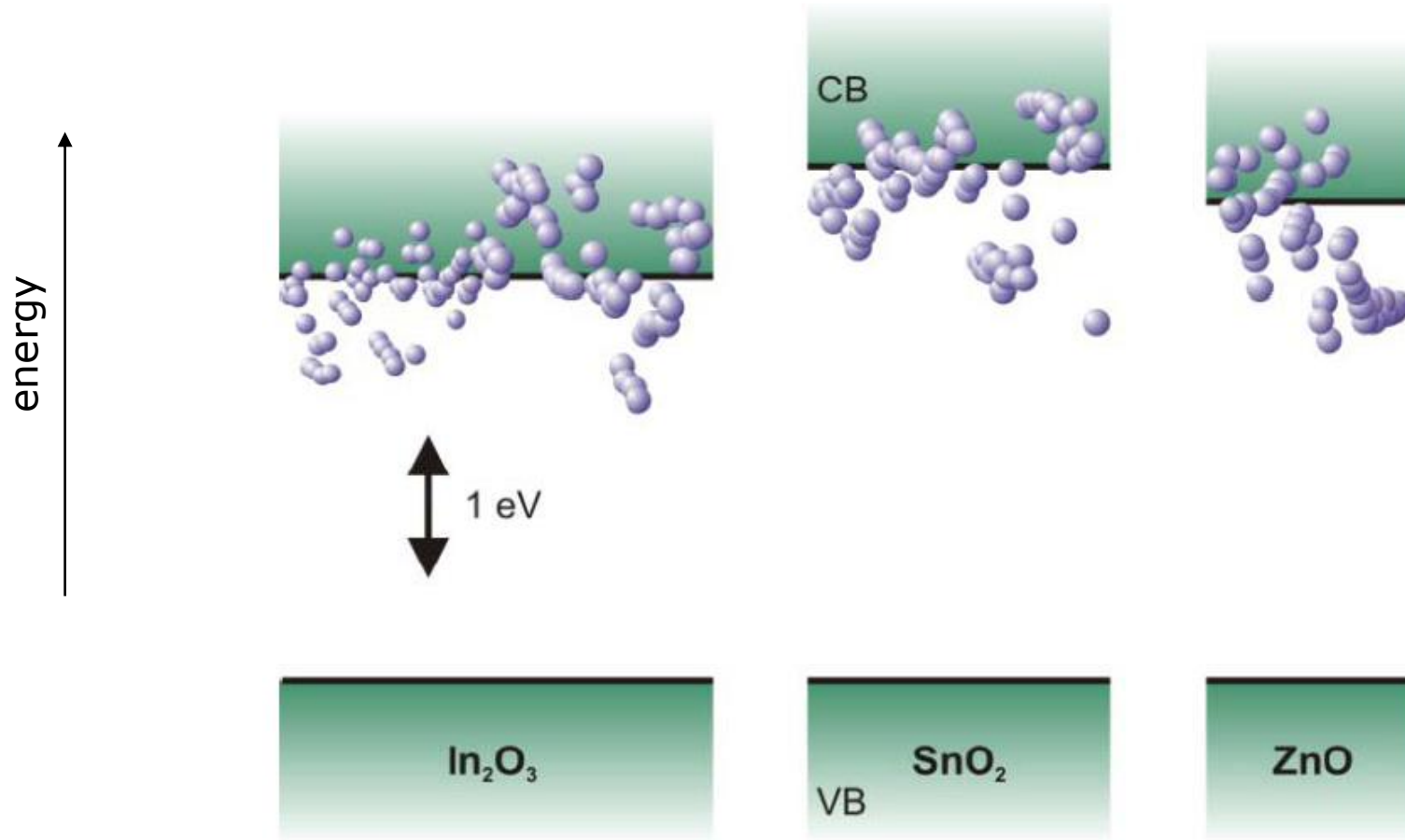
- Almost no change of surface termination with oxygen
- Work function depends on surface orientation
- Differences between In<sub>2</sub>O<sub>3</sub> and ITO explained by texture of films
- Surface oxidation (e.g. via ozone) only possible for (100) orientation

# Doping limit of ITO ( $\text{In}_2\text{O}_3:\text{Sn}$ )

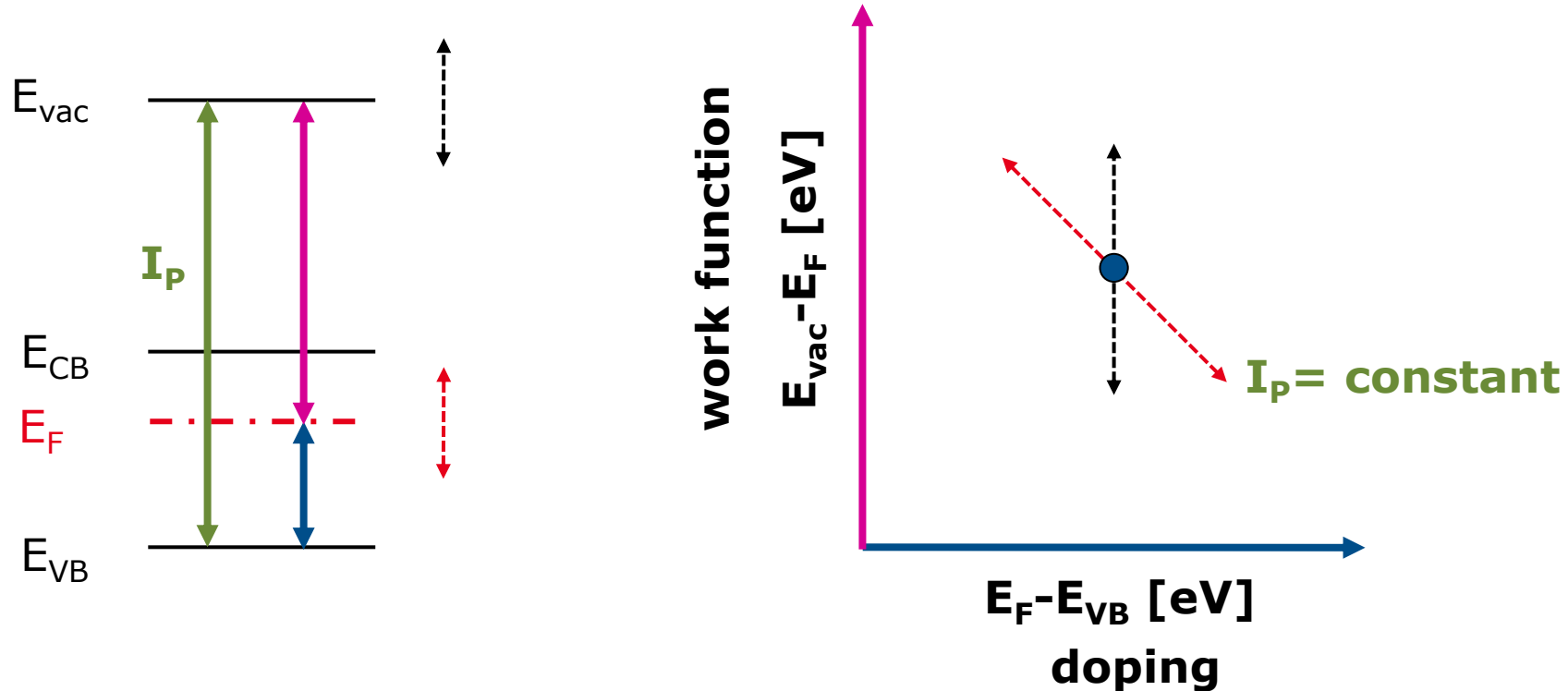


**Self-compensation provides a natural explanation for the transition from electronic to ionic compensation of  $\text{Sn}_{\text{In}}$**

# Fermi level of TCO films



# Work function and ionisation potential

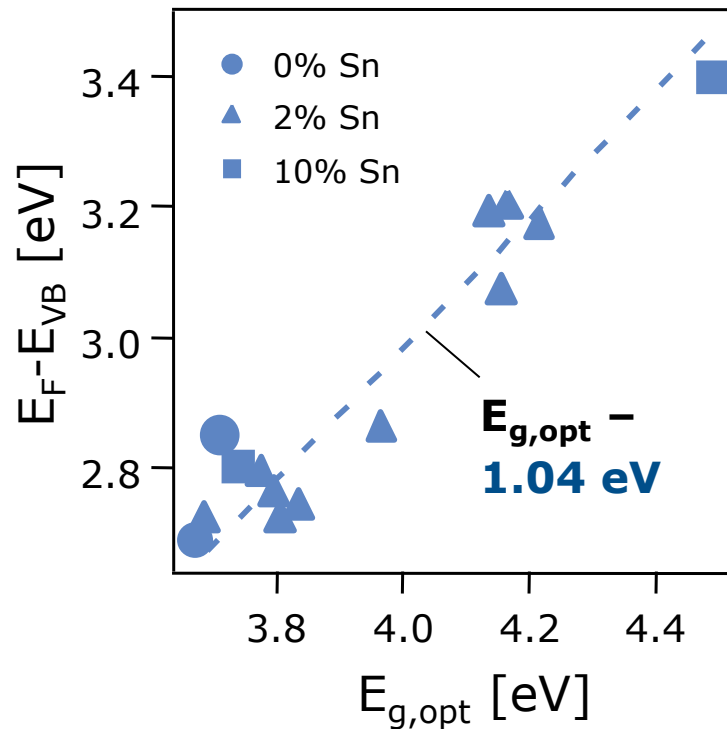


**Work function affected by Fermi level and ionisation potential**

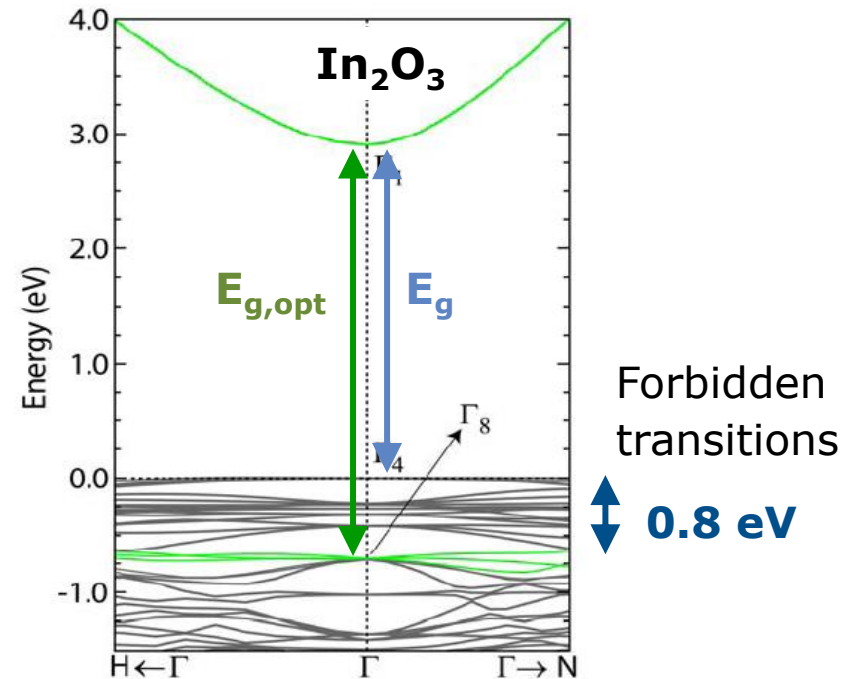
# Band gap of $\text{In}_2\text{O}_3$ and ITO

ITO =  $\text{In}_2\text{O}_3:\text{Sn}$

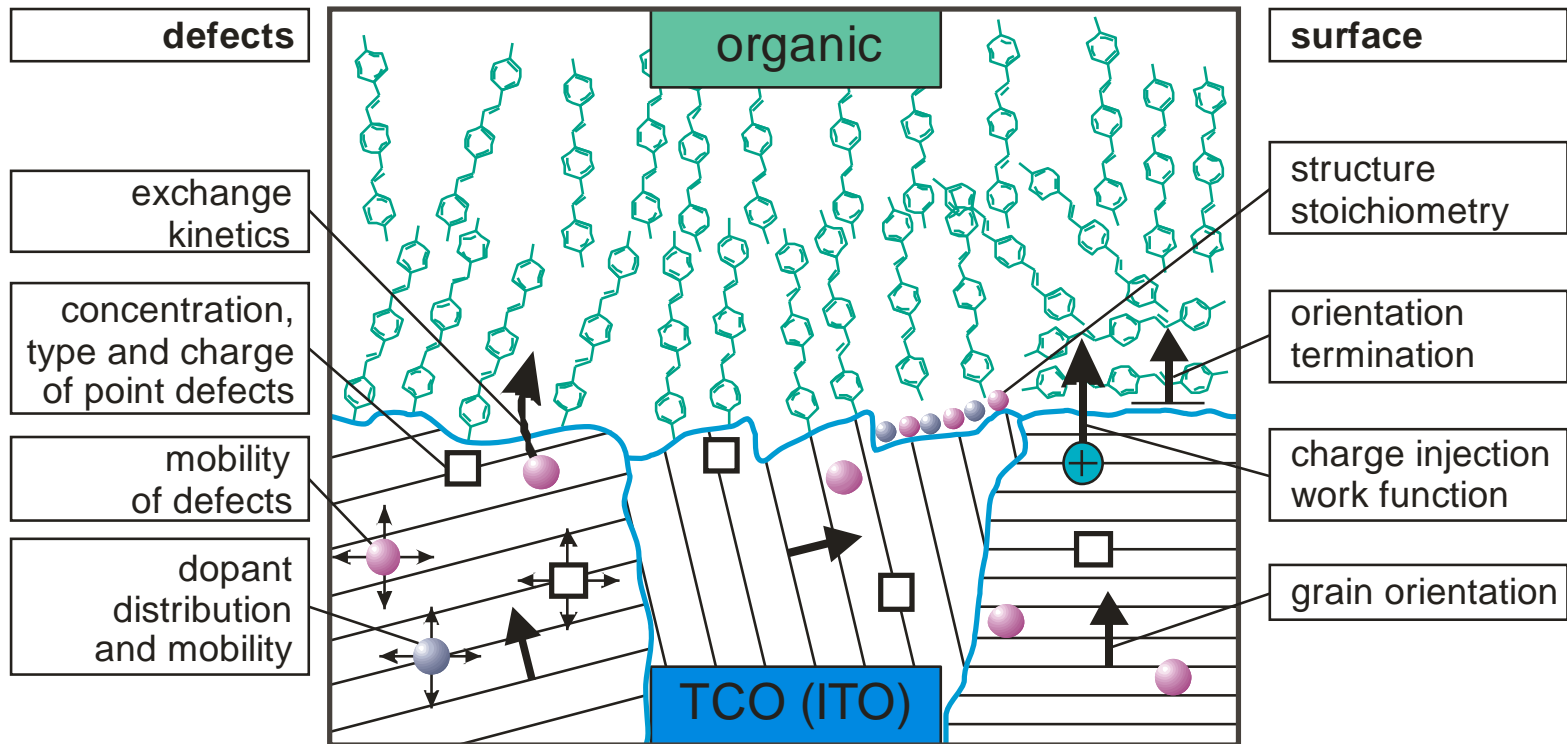
XPS vs. Optik



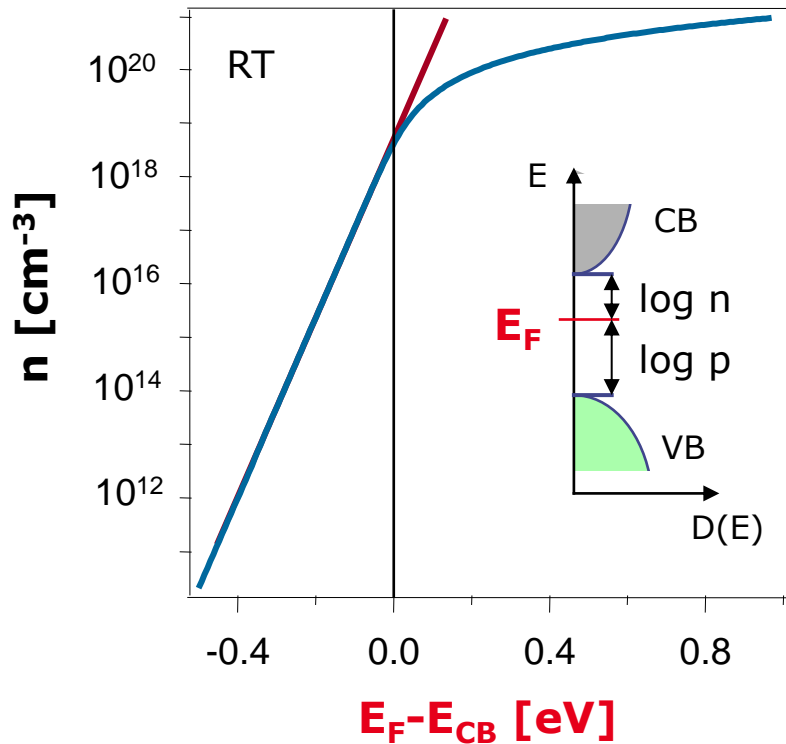
Theorie



- $\Delta E_F$  (XPS)  $\sim$   $\Delta E_F$  (optic)
- Fundamental gap  $E_g \sim 2.8$  eV



# Conductivity and carrier concentration



**Conductivity**  $\sigma = en\mu_e + ep\mu_h$

**Electron concentration**

$$n = \int_{E_{CB}}^{\infty} D(E) f(E) dE$$

**Non-degenerate semiconductors**

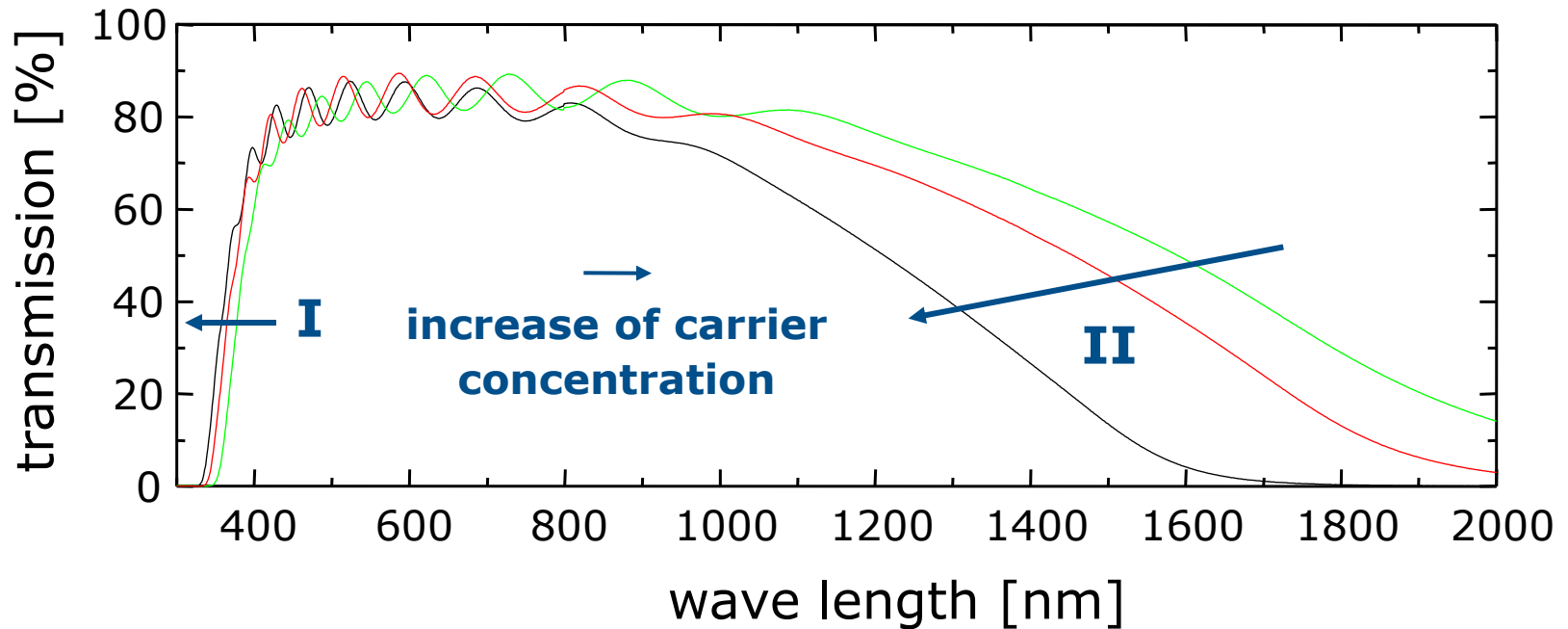
$$\rightarrow E_{CB} - E_F > 3 k_B T$$

$$n = N_C \exp\left(-\frac{E_{CB} - E_F}{kT}\right)$$

**Electrical conductivity determined by carrier concentration**

**Carrier concentration determined by Fermi level position**





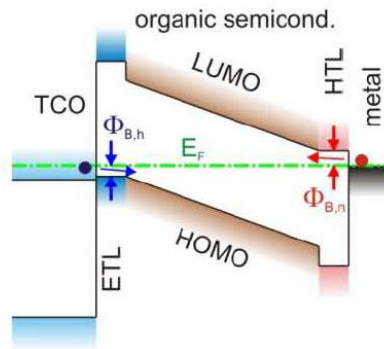
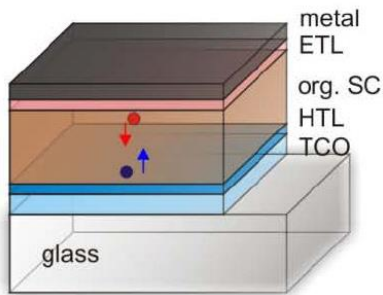
**I: Burstein-Moss shift**

**II: Free-carrier induced infrared absorption**

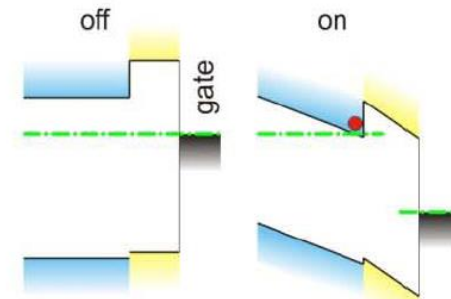
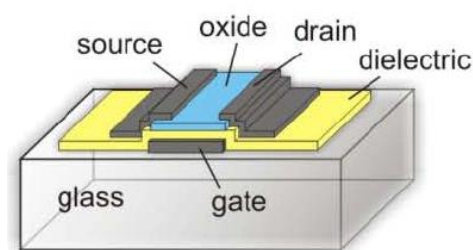
**Plasmon energy (Drude theory):**  $\omega^2 \approx \frac{n \cdot e^2}{\epsilon_0 \cdot m^*} \sim 0.5 \text{ eV}$

# TCO applications

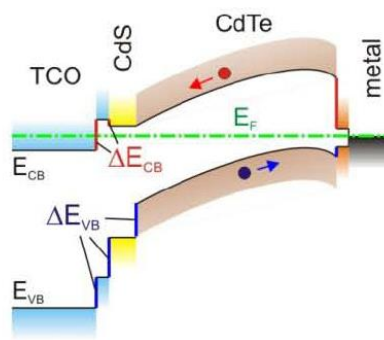
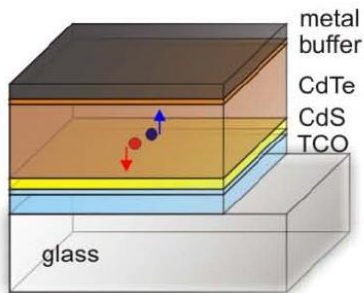
organic LED



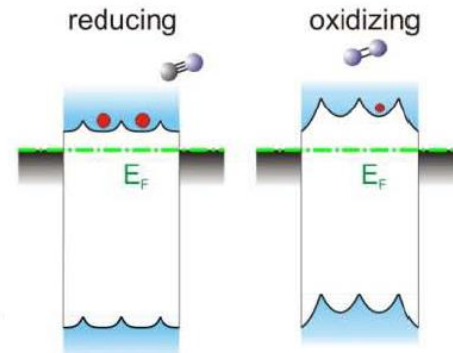
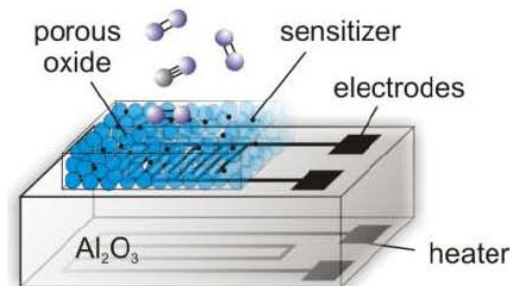
thin film transistor



CdTe solar cell



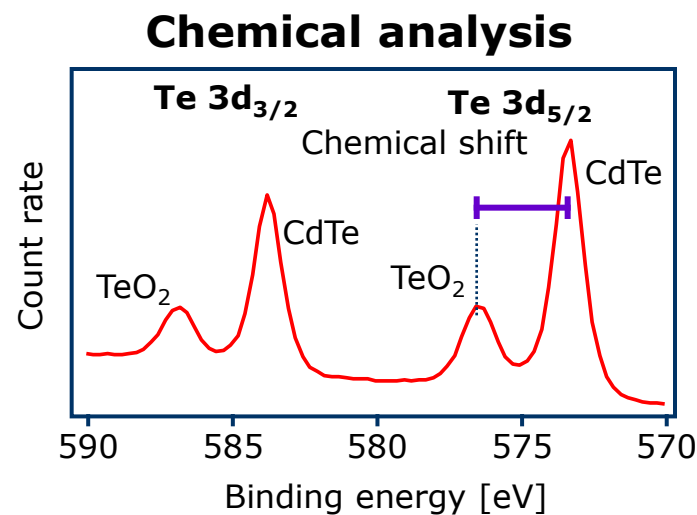
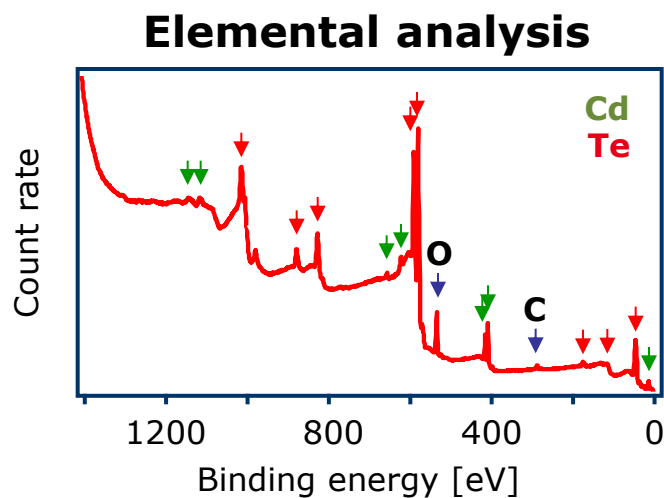
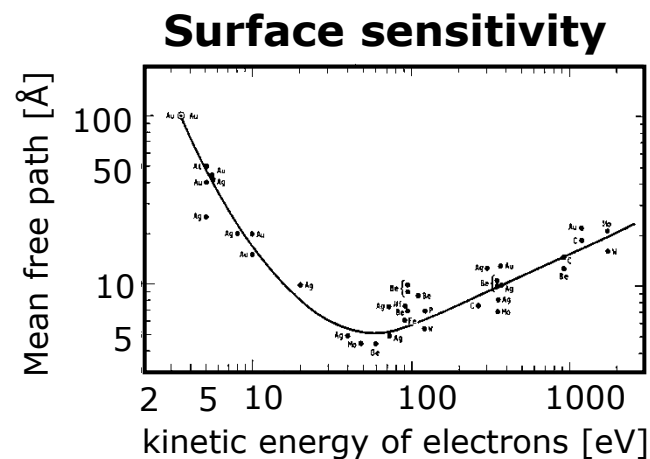
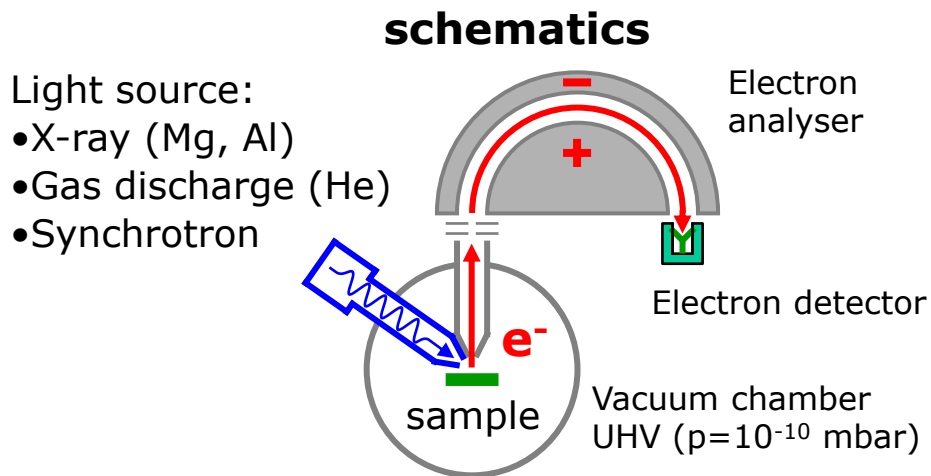
gas sensor



**Energy band alignment at interfaces important for function**

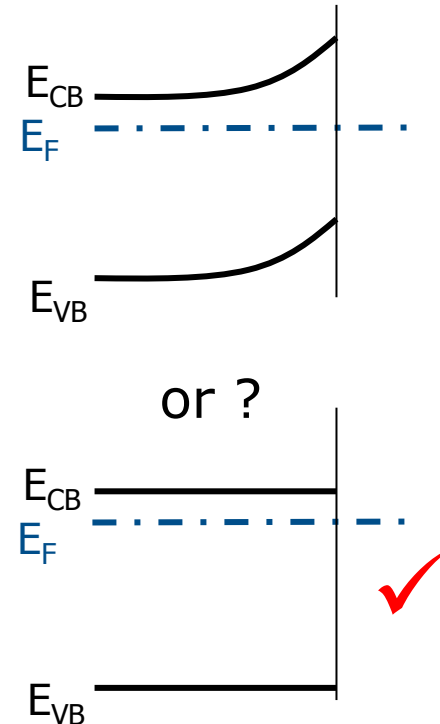
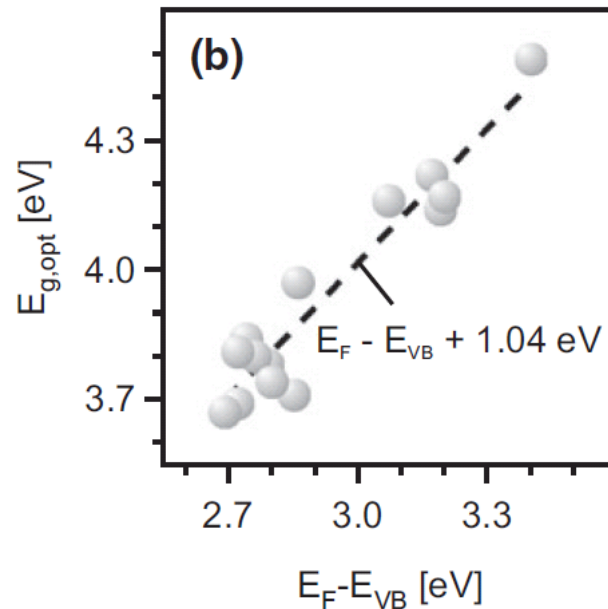
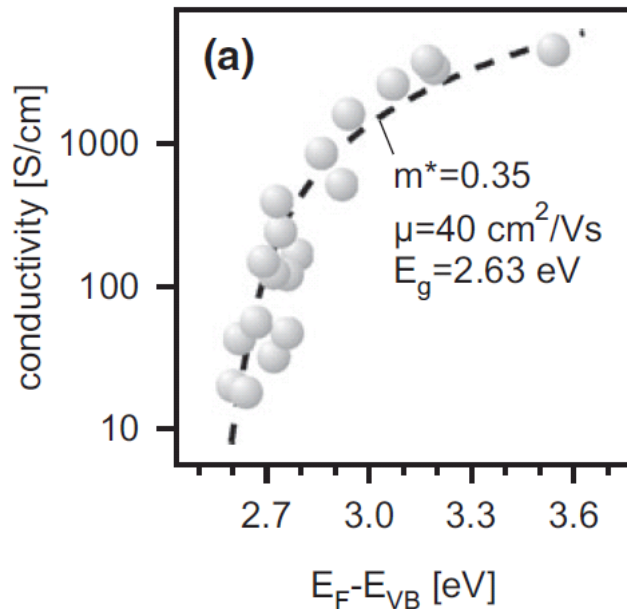
- **Transparent conducting oxides**
  - Basic electrical and optical properties
  - Applications and importance of surfaces and interfaces
- **Experimental Approach**
- **Surface Properties**
  - Work function and ionization potential
  - Oxygen exchange
- **Interface properties**
  - Energy band alignment
  - Redox processes at interface

# Photoemission (XPS, UPS) – Basics



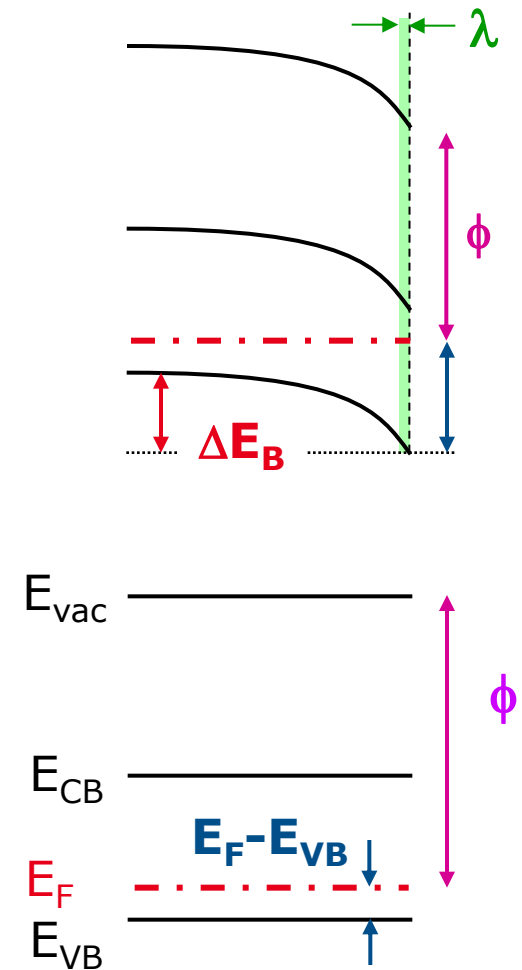
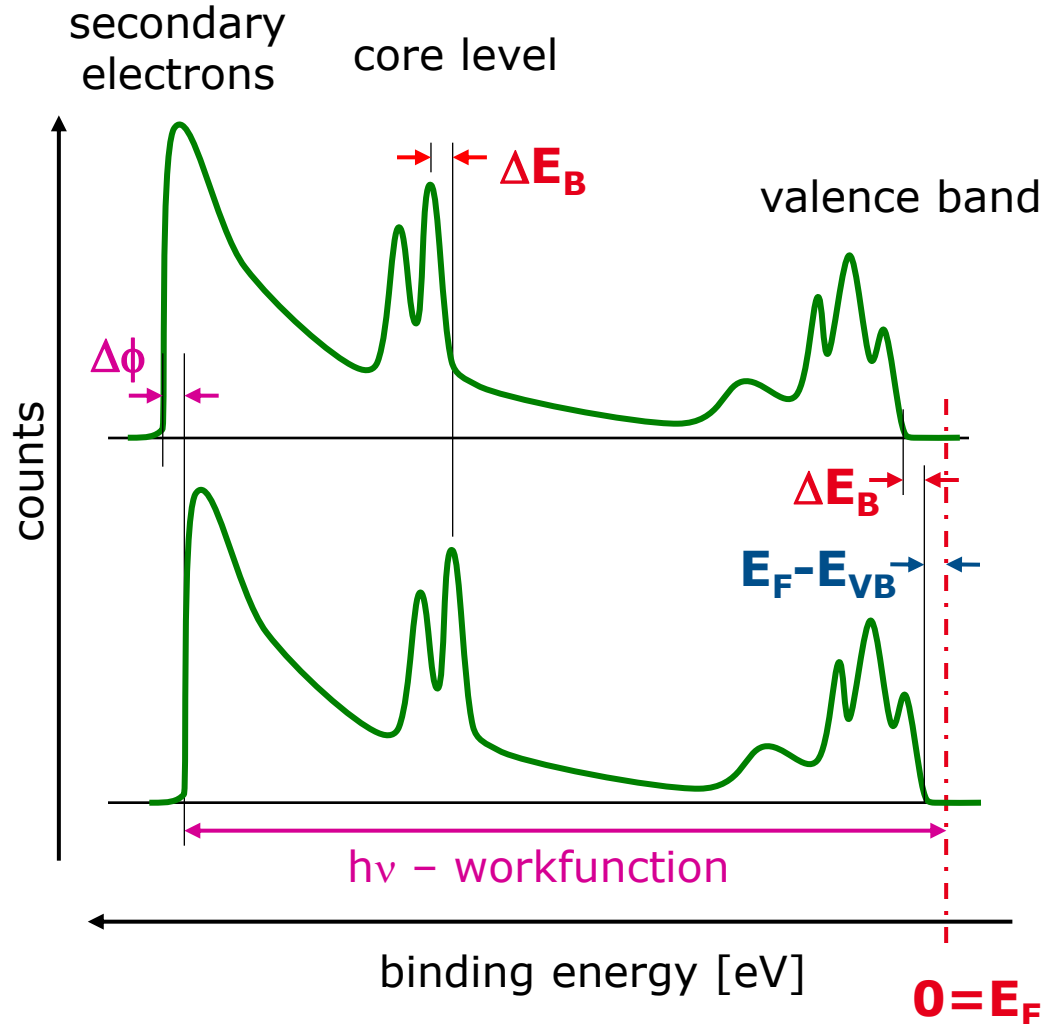
# Surface vs. Bulk Fermi level

$\text{In}_2\text{O}_3(:\text{Sn})$

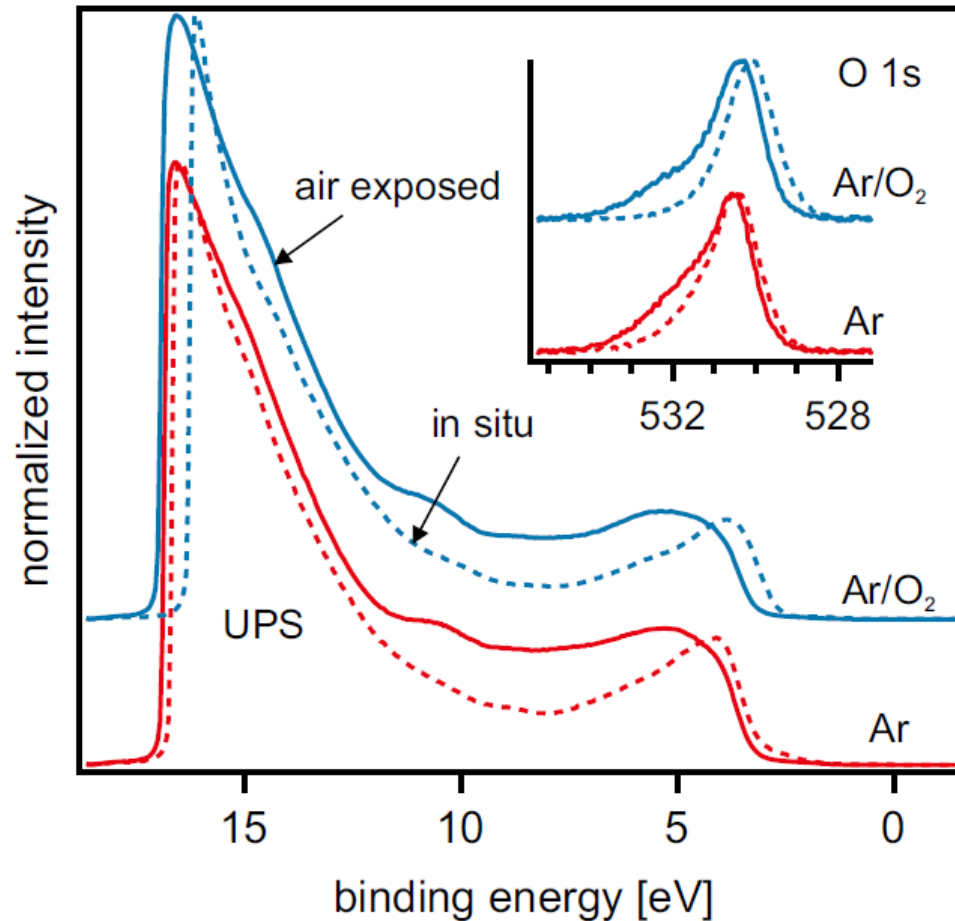


**Fermi level in bulk corresponds with Fermi level at surface**

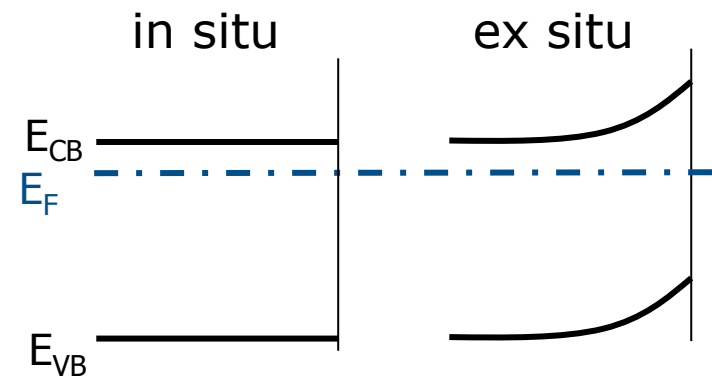
# Photoemission – Semiconductors



# In-situ vs. ex-situ



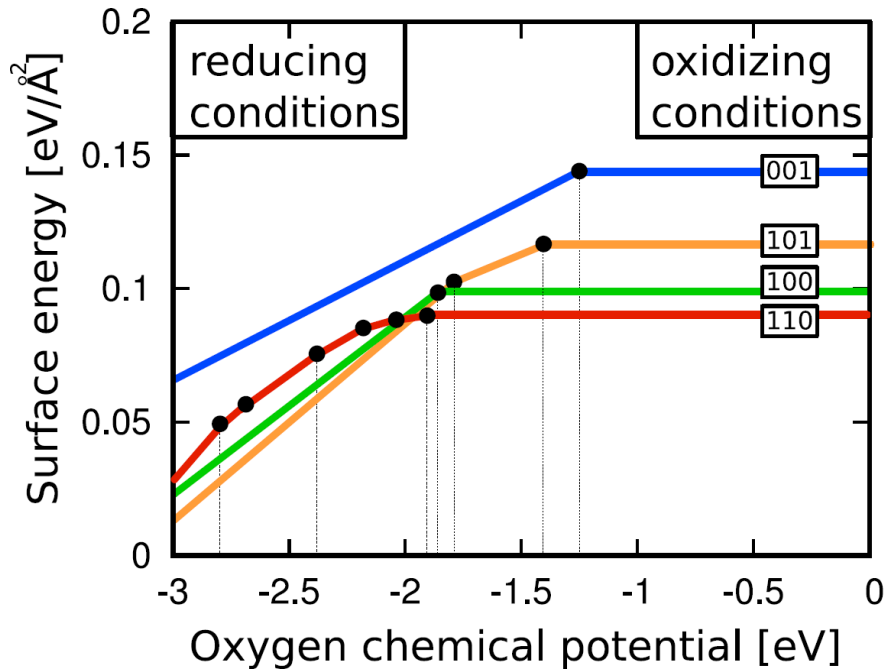
**Spectral shape and binding energies (Fermi level position in band gap) are affected by contact with air**



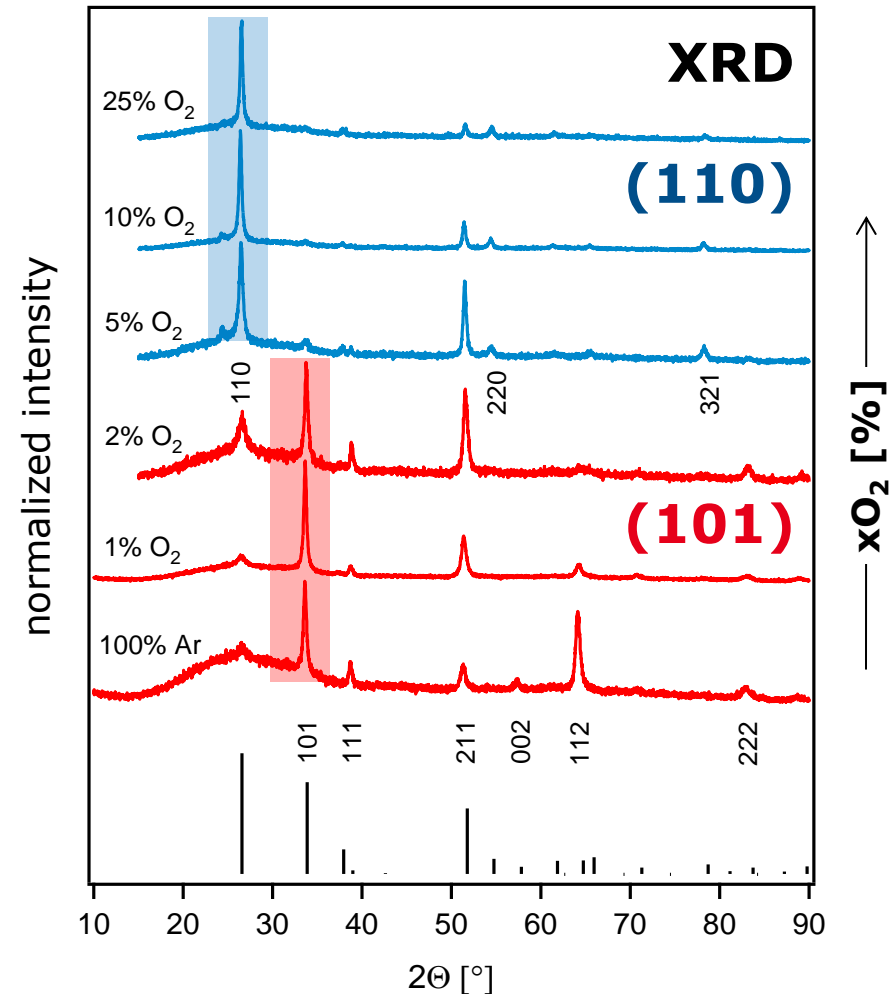
- **Transparent conducting oxides**
  - Basic electrical and optical properties
  - Applications and importance of surfaces and interfaces
- **Experimental Approach**
- **Surface Properties**
  - **Work function and ionization potential**
  - **Oxygen exchange**
- **Interface properties**
  - Energy band alignment
  - Redox processes at interface



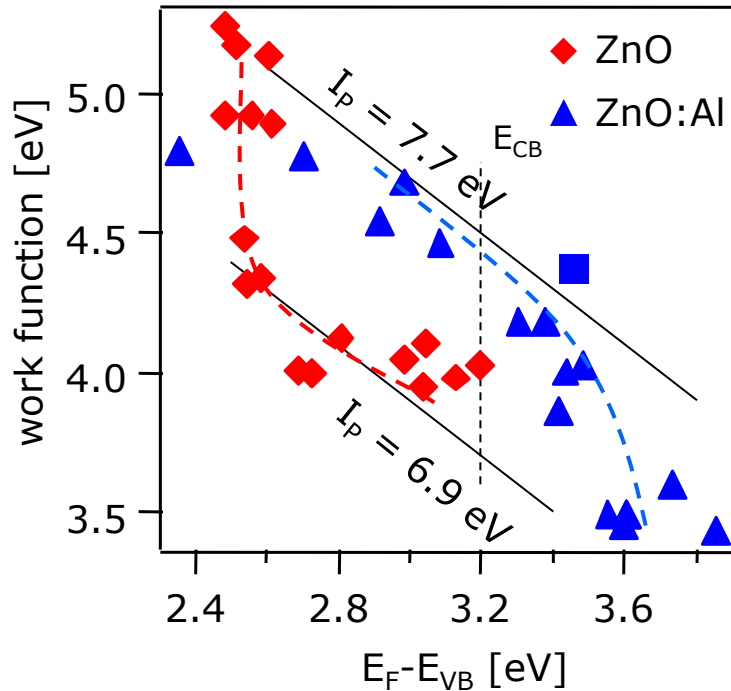
# Preferred orientation



- **Change of stable surface orientation with oxygen pressure**



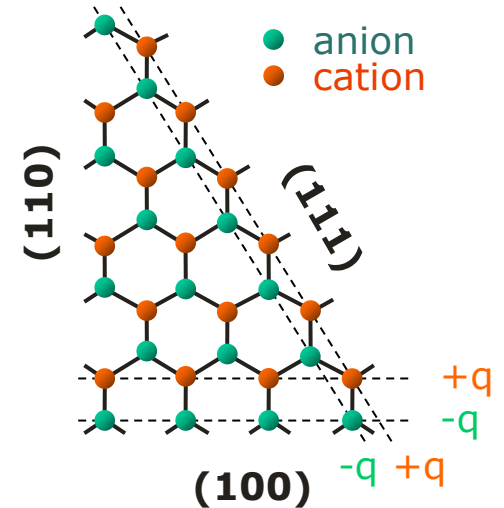
# ZnO – work function



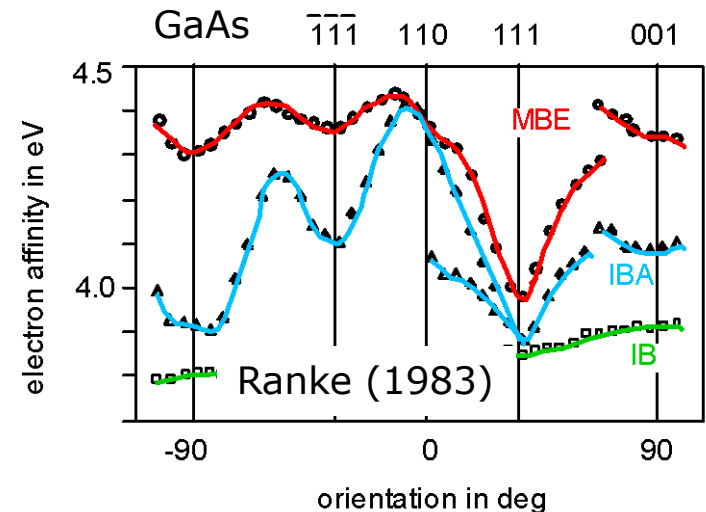
## Single crystal ZnO (wurtzite)

$I_p = 7.0\text{eV}$  (0001)  
 $I_p = 7.8\text{eV}$  (000-1)  
 $I_p = 7.8\text{eV}$  (10-10)

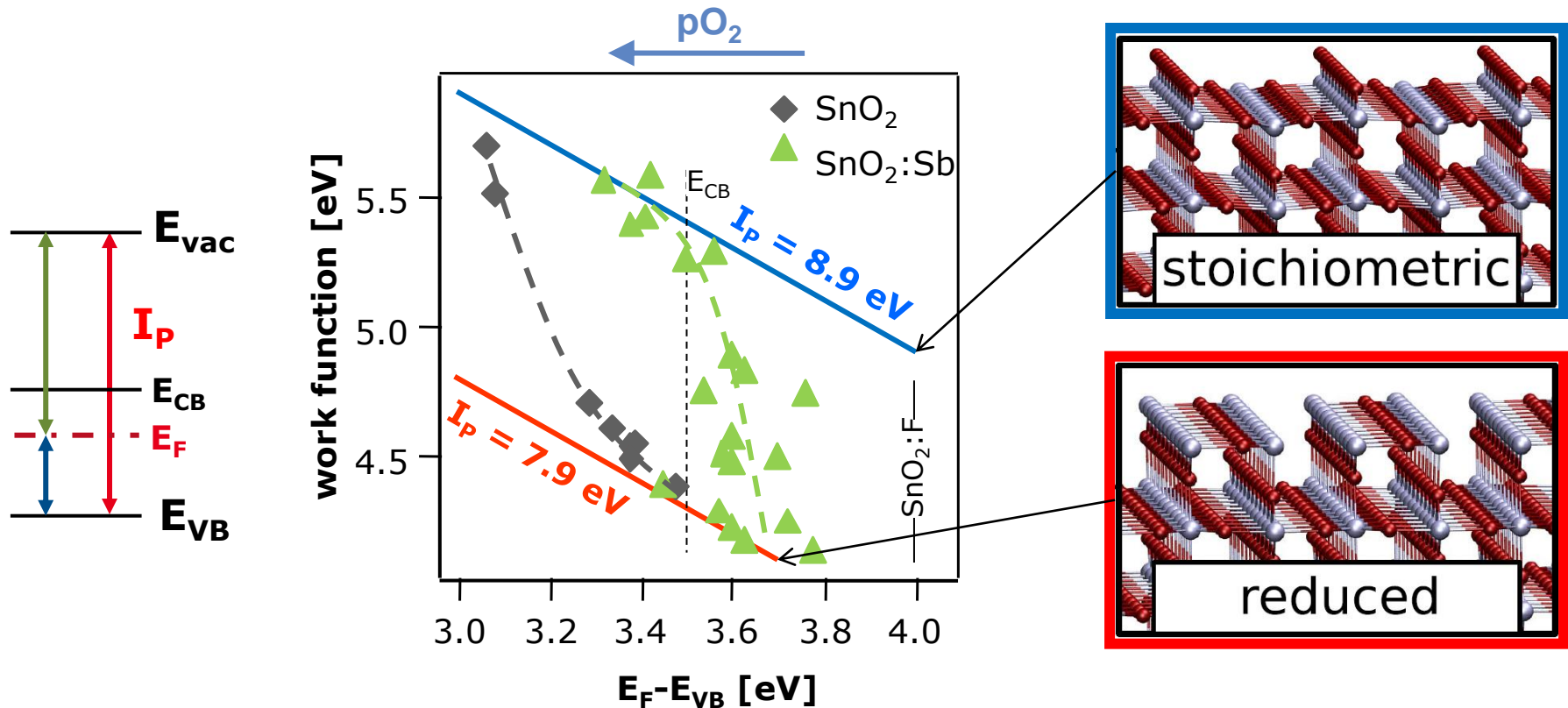
Swank (1967)  
 Jacobi (1984)



## Change of ionisation potential due to different surface orientation



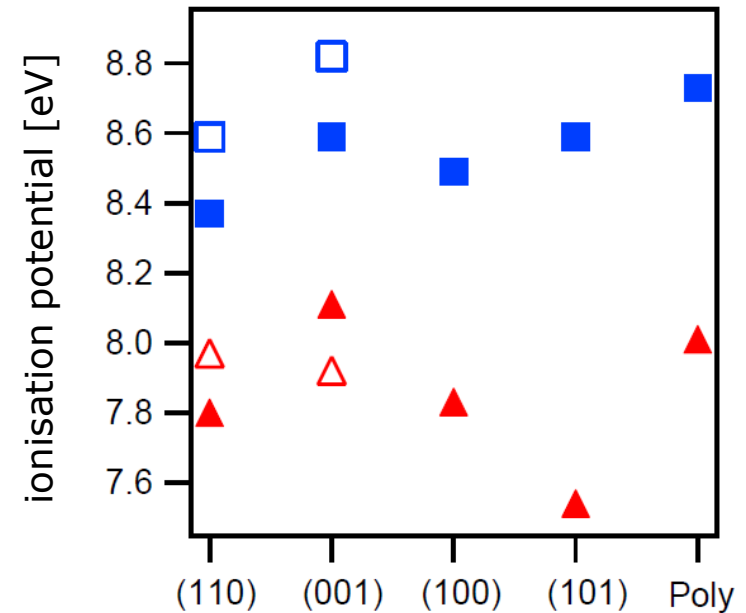
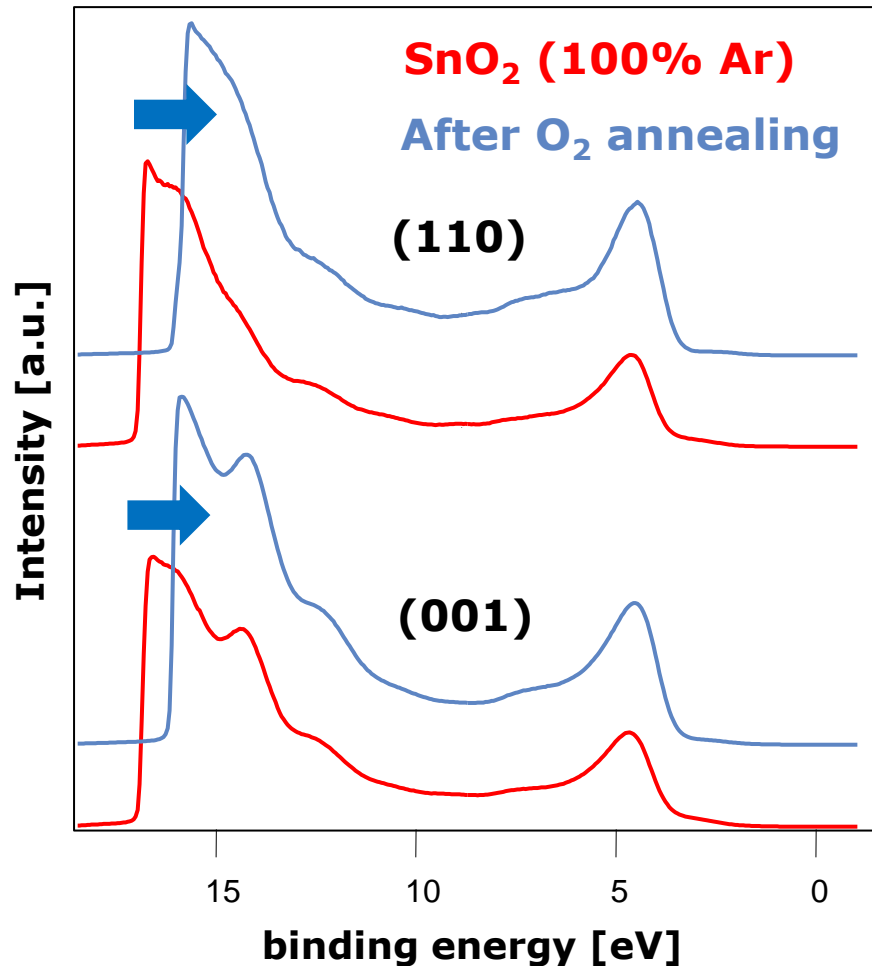
# SnO<sub>2</sub> – work function



**Change of ionization potential with surface termination**

**Change of surface termination with oxidation/reduction**

# Post deposition treatment

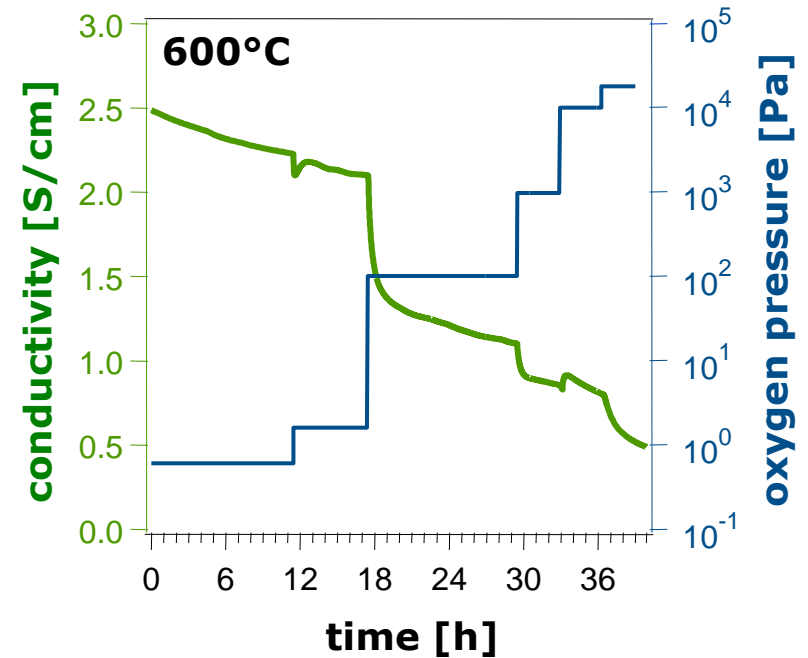
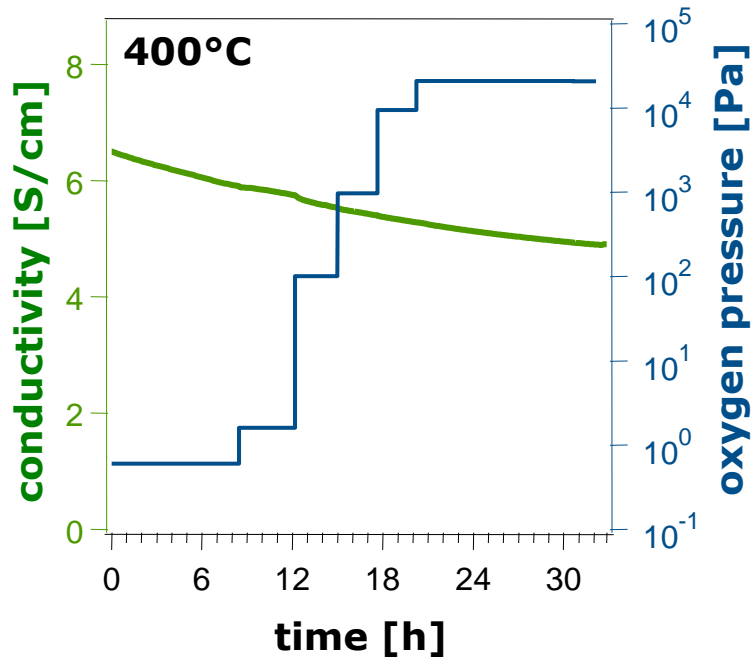


**Large change of work function and ionization potential independent on orientation**

# Conductivity relaxation of SnO<sub>2</sub> (1 bar)

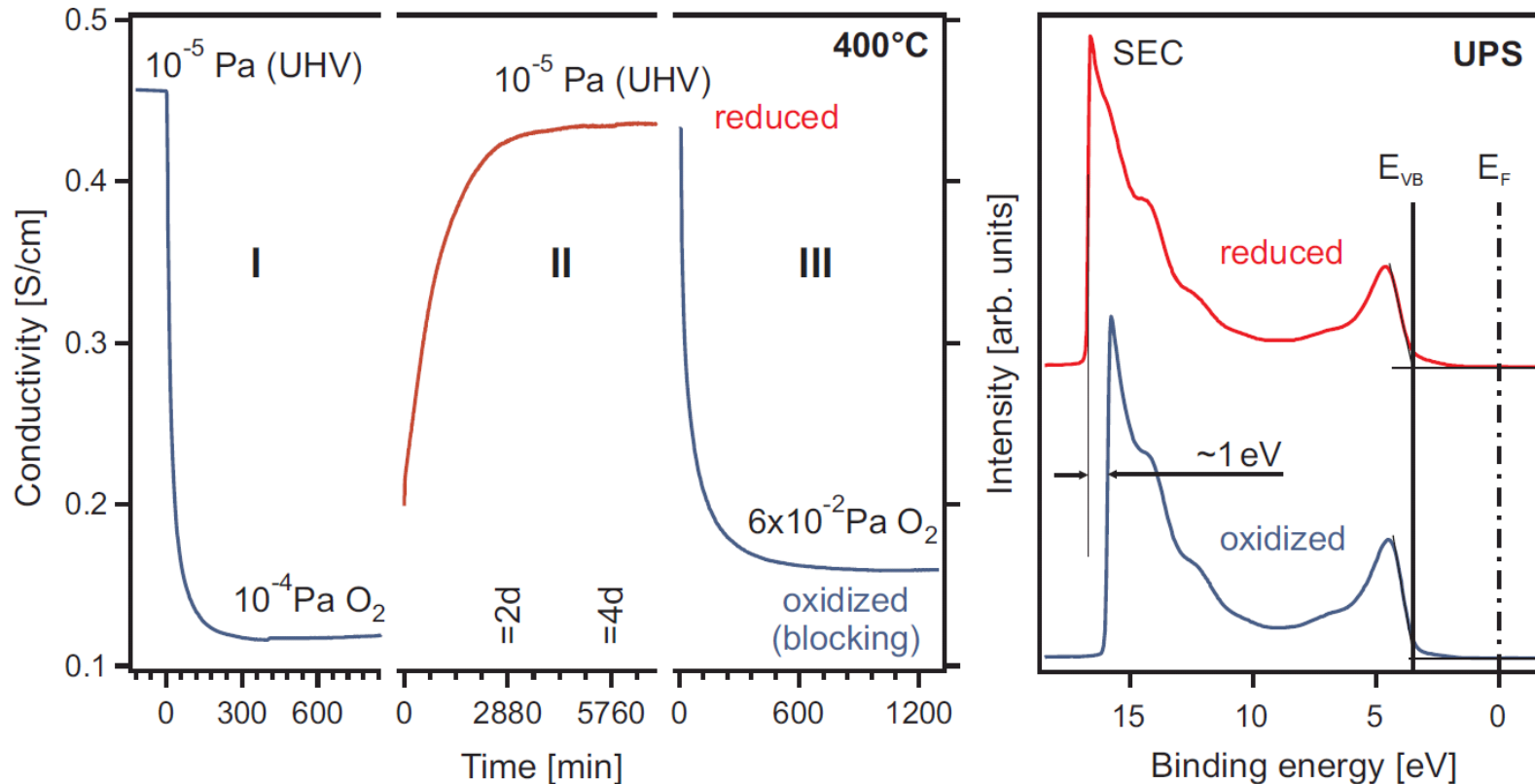


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- **Almost no change of  $\sigma$  with  $pO_2$  at 400°C**
- **Equilibrium carrier concentration not achieved**

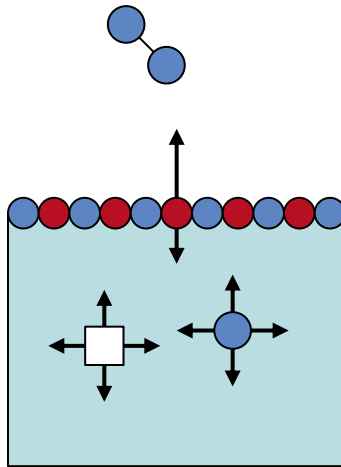
# Relaxation at low pressure



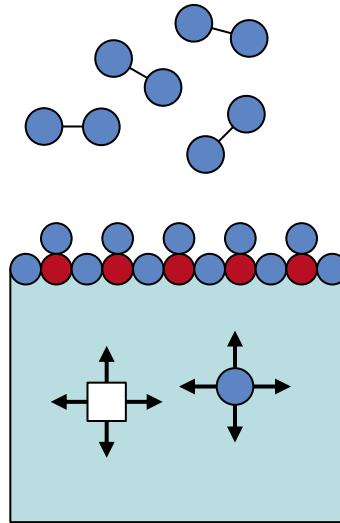
- **Relaxation observed when starting from reduced surface**
- **Saturated conductivity does not correlate with  $pO_2$**

# Oxygen exchange of $\text{SnO}_2$

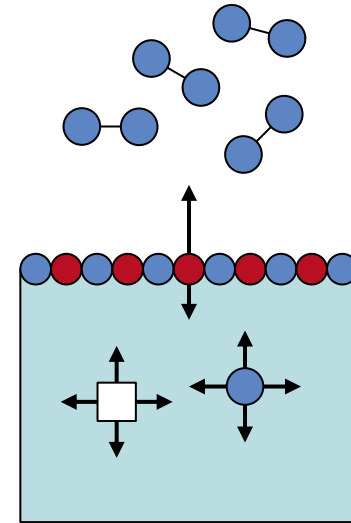
reduced- $\text{SnO}_2$



oxidized- $\text{SnO}_2$

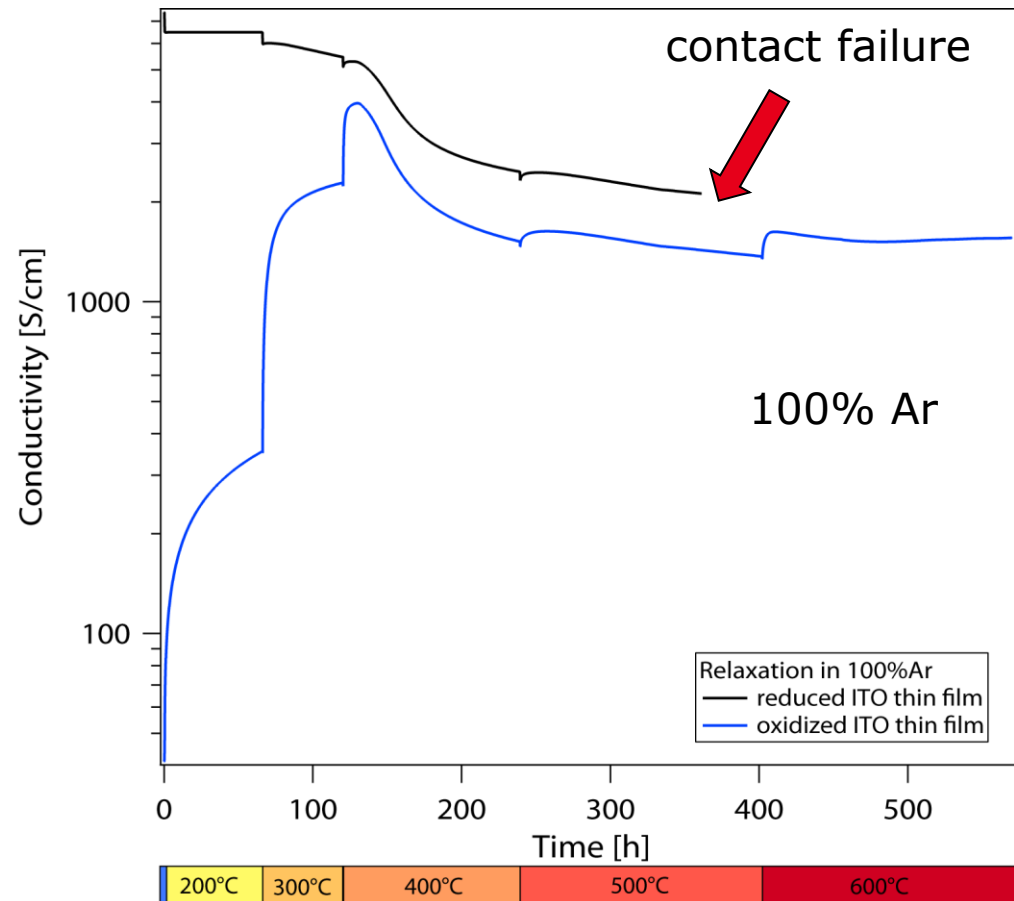
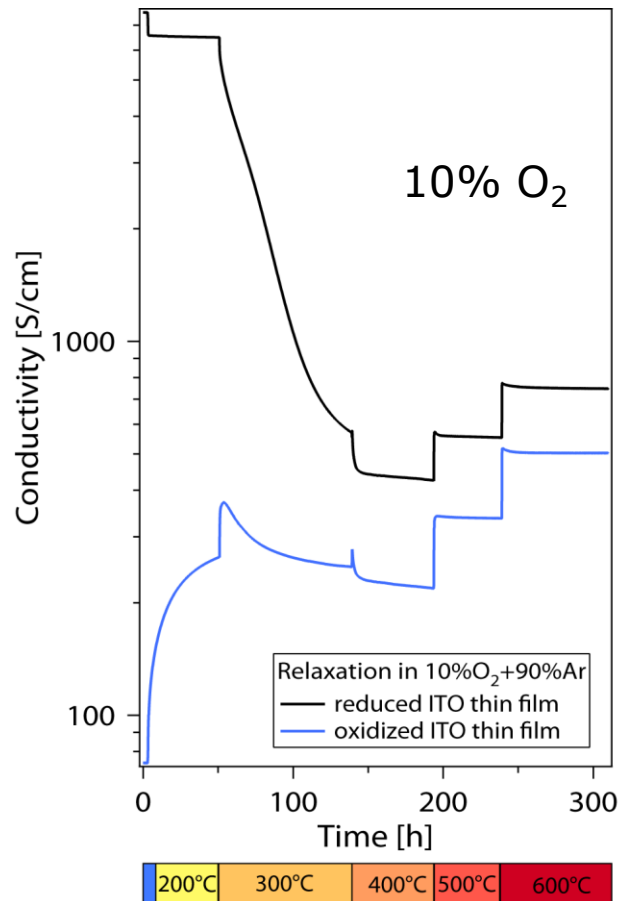


$\text{SnO}_2/\text{In}_2\text{O}_3$



➤ **Surface properties are crucial for oxygen exchange**

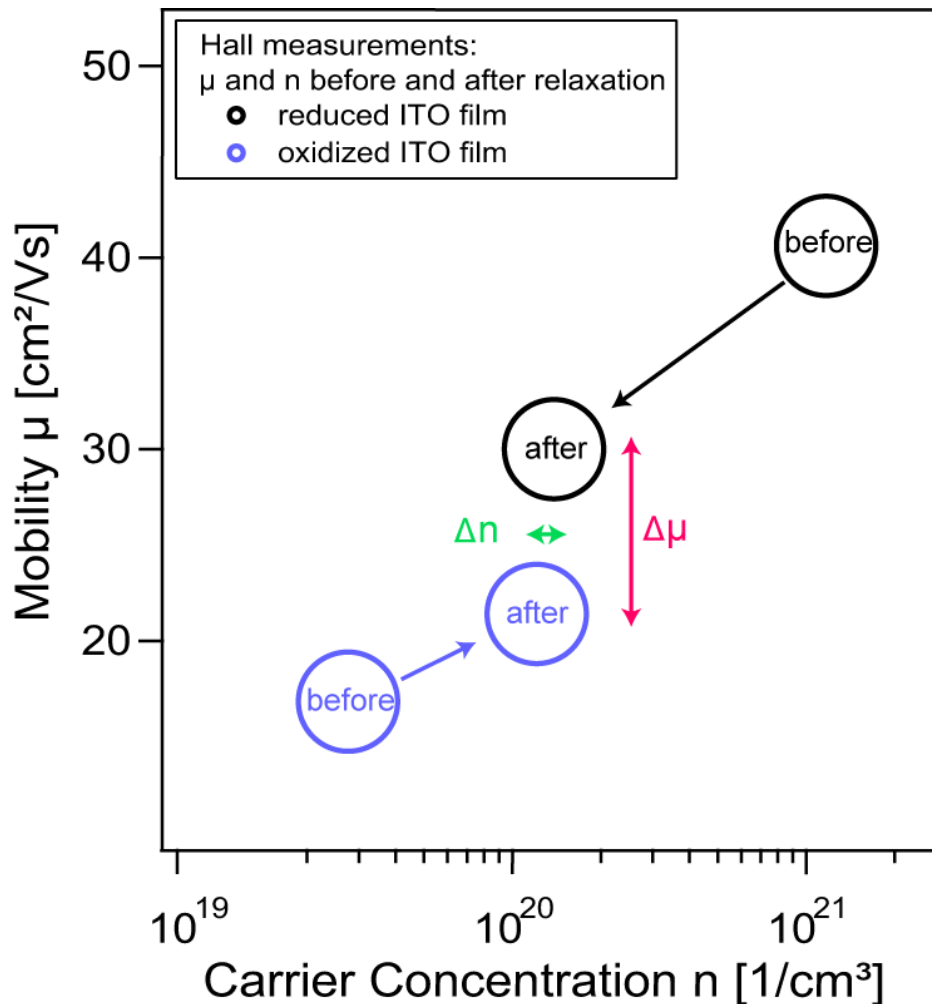
# Relaxation measurements



➤ **Kinetics of oxygen exchange not accessible**



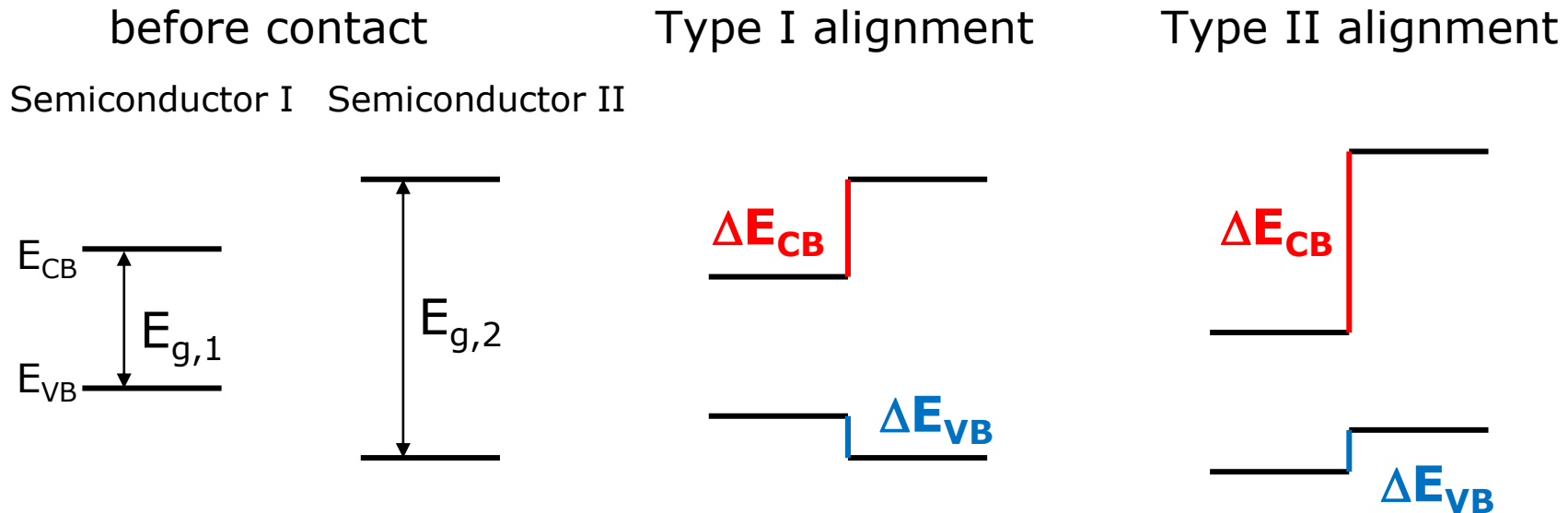
# Mobility and carrier concentration



- **Carrier concentration (defect concentration) in equilibrium**
- **Carrier mobility different for differently prepared samples**
- **Possible influence of microstructure (texture, grain size, segregation)**
- **Necessary to understand the evolution and the control of microstructure**

- **Transparent conducting oxides**
  - Basic electrical and optical properties
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  - Energy band alignment
  - Redox processes at interface

# Band alignment



**$\Delta E_{CB}$ : conduction band discontinuity (offset)**

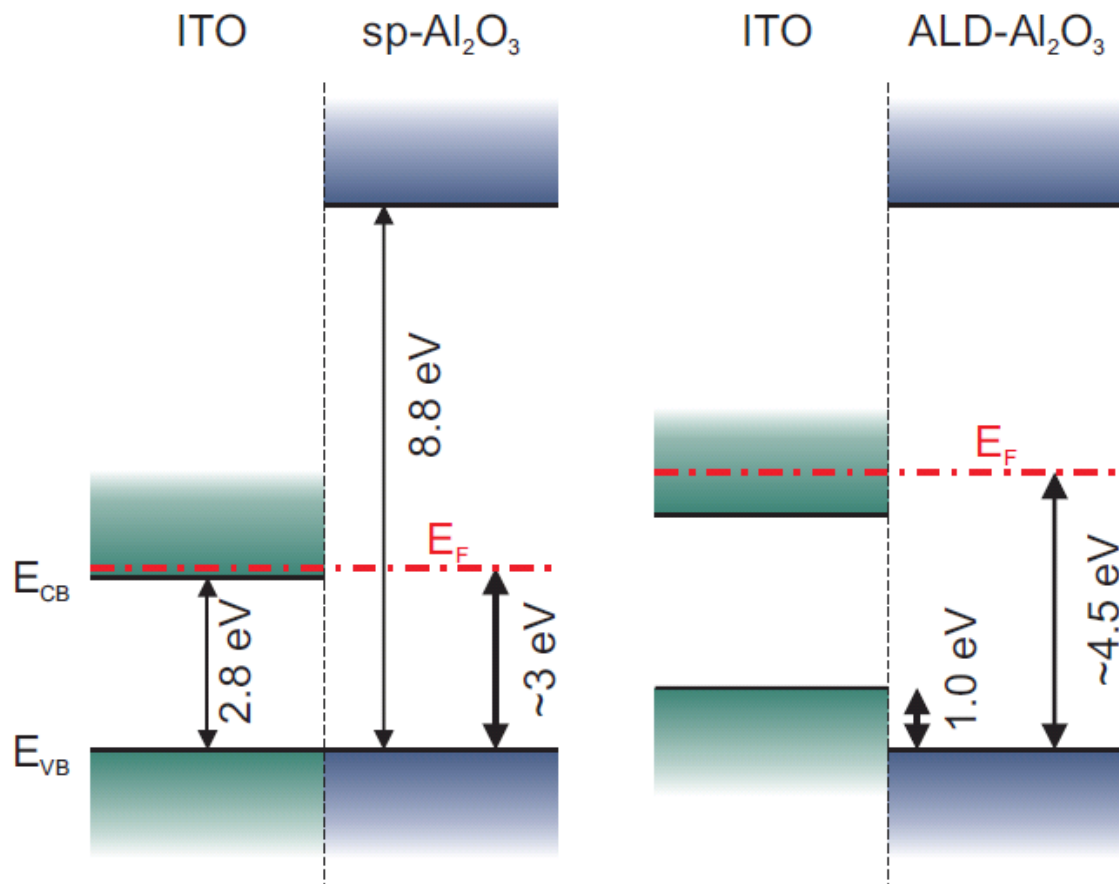
**$\Delta E_{VB}$ : valence band discontinuity (offset)**

- **Energy band alignment described by band discontinuities**
- **Each material combination has characteristic alignment**

# Interface ITO/ $\text{Al}_2\text{O}_3$

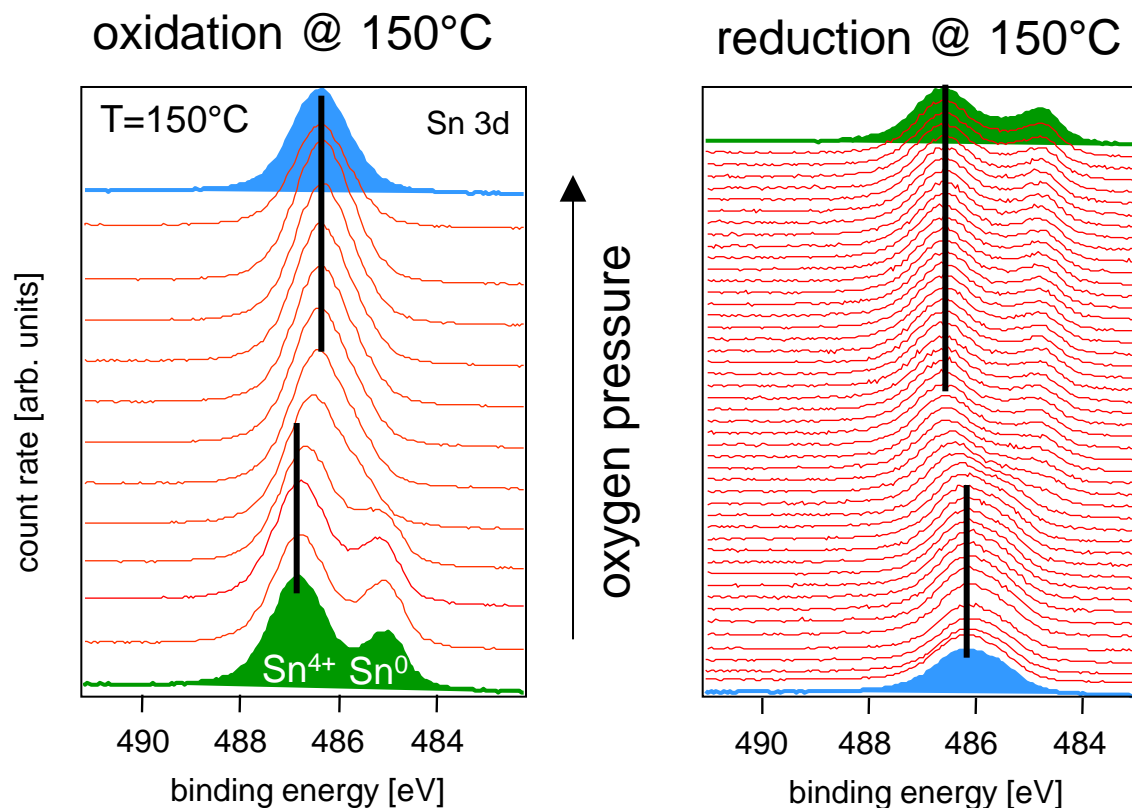


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➤ **Pinning in ALD- $\text{Al}_2\text{O}_3$  leads to modified band alignment**

# SnO<sub>2</sub>/Pt – interface chemistry

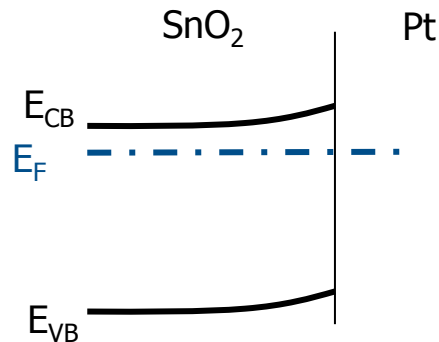
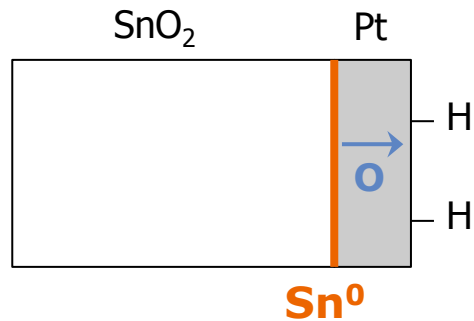


- **150°C: Sn<sup>0</sup> <-> Sn<sup>4+</sup> with intermediate Sn<sup>2+</sup> state**
- **100°C: Sn<sup>0</sup> <-> Sn<sup>2+</sup>**
- **Oxidation/reduction not observable for**
  - large Pt islands
  - bare SnO<sub>2</sub> surface

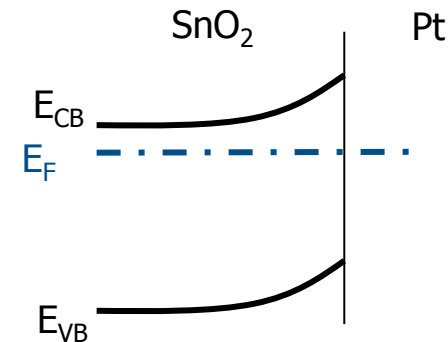
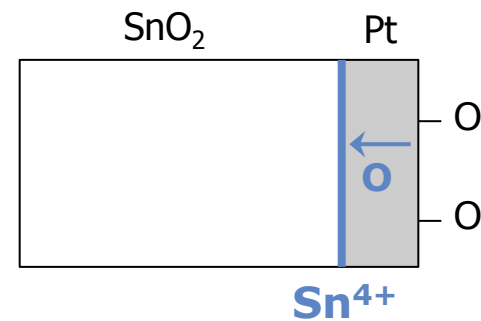
**Reversible oxidation/reduction of Sn**

# Chemistry at buried interface

## Reducing environment



## Oxidizing environment



- **Oxygen is reversibly transported to/from the interface**
  - **Barrier changes with oxidation/reduction**

# Summary

- **Transparent Conducting Oxides are important technological materials**
- **Surface and Interface properties can be systematically addressed using photoelectron spectroscopy with in-situ sample preparation**
- **Work function and oxygen exchange determined by doping, surface orientation and surface termination**
- **Energy band alignment governed by orbital contribution to the valence band density of states**
- **Defects limit dopability and can modify the energy band alignment**

# Acknowledgement

- Frank Säuberlich, Yvonne Gassenbauer, Christoph Körber, André Wachau, Jürgen Gassmann, Mareike Hohmann, Thorsten Bayer, Jonas Deuermeier, Mirko Weidner, Anne Fuchs, Sebastian Siol
- Paul Erhart, Péter Ágoston, Karsten Albe (TUD – Modelling)
- Steven P. Harvey, Diana E. Proffit, E. Mitch Hopper, Thomas O. Mason (Northwestern University)
- German Science Foundation (SFB 595) MWN program)
- BMBF (ZnO network project)
- State of Hessen (LOEWE center AdRIA)
- Work summarized in: J. Am. Ceram. Soc. **96**, 331-345 (2013)  
*Transparent Conducting Oxides: Electronic Structure – Property Relationship from Photoelectron Spectroscopy with in-situ Sample Preparation*